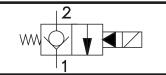
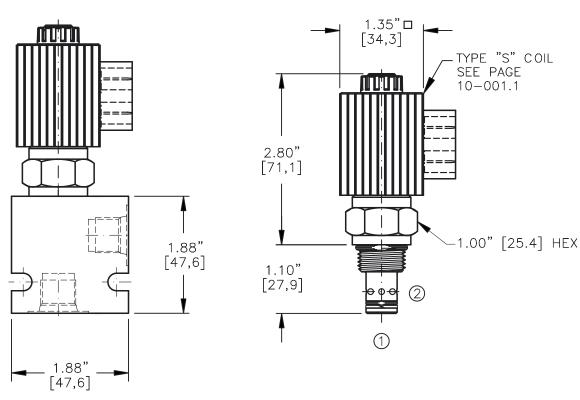


SOLENOID VALVE, NORMALLY CLOSED. PILOT OPERATED, POPPET TYPE (2/2)



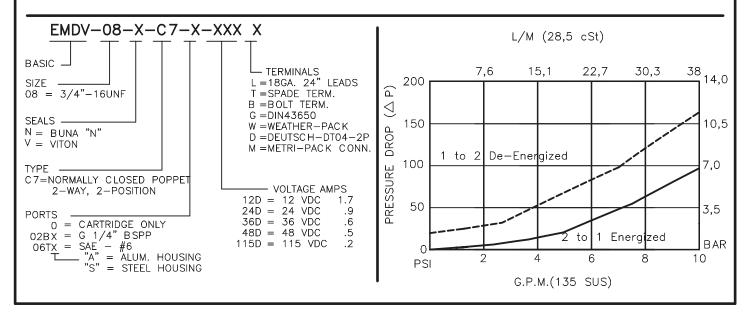
TORQUE:

Steel = 35/40 Ft-Lb. [47/54 Nm] Aluminum = 25/30 Ft-Lb. [34/41 Nm]



NOTES:

- 1. FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-011.1
- 2. SOLENOIDS AVAILABLE WITH DIODES CONSULT FACTORY. 3. FOR "AC" COILS USE RECTIFIED DIN CONNECTOR 20828.





SOLENOID VALVE, NORMALLY CLOSED, PILOT OPERATED, POPPET TYPE (2/2)

DESCRIPTION

This unit is a NORMALLY CLOSED, TWO POSITION, cartridge type, poppet type, pilot operated, screw in type, solenoid operated, directional control valve.

OPERATIONS

When solenoid coil is de-energized, this valve allows no flow from ports 2 to 1 and free flow from ports 1 to 2. When solenoid coil is energized, the poppet in this valve is shifted and allows flow from ports 2 to 1 and restricted flow from ports 1 to 2.

FEATURES AND BENEFITS

Continuous—duty, very low heat rise & waterproof solenoid coil. Interchangeable solenoid coils & terminations options available. Hardened precision fitted poppet & sleeve provides reliable, long life. Very efficient, wet—armature solenoid core tube construction. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested.



SOLENOID VALVE, NORMALLY CLOSED, PILOT OPERATED, POPPET TYPE (2/2)

SPEC IFIC ATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10.000 PSI [700 Bar]

FLOW: 10.0 GPM [38 1/m] See performance chart.

INTERNAL LEAKAGE: 5 drops/min [0.25 cc/m] @ 5,000 PSI (350 Bar)

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized.

5000 PSI [350 Bar] = Steel - Unplated.

OIL TEMPERATURE: -40° to $+175^{\circ}$ F. $[-40^{\circ}$ to $+80^{\circ}$ C.]

AMBIENT TEMPERATURE: -40° to $+122^{\circ}$ F. $[-40^{\circ}$ to $+50^{\circ}$ C.]

Please consult factory for continuously energized or high ambient temperature application (>122° F [50°C])

OPERATING MEDIA: All general purpose hydraulic fluids such as MIL-H-5606, SAE-#10, SAE-#20, etc.

RESPONSE TIME: First indication of change in pressure with 100%

voltage supplied @ 80% of nominal flow rating.

* Pull-in: 50 ms

* Drop-Out: 50 ms SKN-0821 Buna "N" SEAL KIT:

SKV-0821 Viton

INSTALLATION: No restrictions.

WEIGHT: .80 lb [0,36 kg] cartridge with coil only.

VALVE CAVITY: #C0820, See Page 0-011.0.

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www.bucherhydraulics.com/commoncavity

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