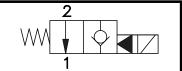


SOLENOID VALVE, NORMALLY OPEN. PILOT OPERATED, POPPET TYPE (2/2)



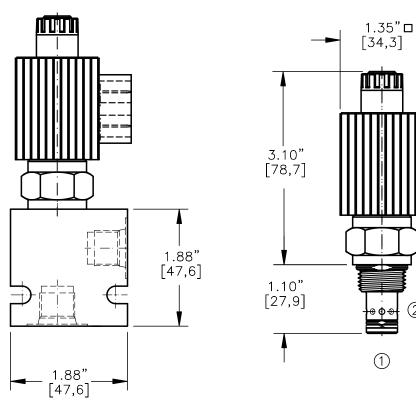
TORQUE:

Steel = 35/40 Ft-Lb. [47/54 Nm] Aluminum = 25/30 Ft-Lb. [34/41 Nm]

TYPE "S" COIL

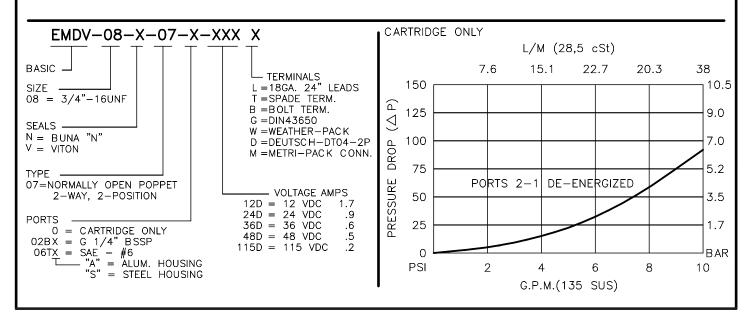
-1.00" [25.4] HEX

SEE PAGE 10-001.1



NOTES:

- 1. FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-011.1
- 2. SOLENOIDS AVAILABLE WITH DIODES CONSULT FACTORY. 3. FOR "AC" COILS USE RECTIFIED DIN CONNECTOR 20828.





SOLENOID VALVE NORMALLY OPEN, PILOT OPERATED, POPPET TYPE (2/2)

DESCRIPTION

This unit is a NORMALLY OPEN, TWO POSITION, cartridge type, poppet type, pilot operated, screw in type, solenoid operated, directional control valve.

OPERATIONS

When solenoid coil is de-energized, this valve allows flow from ports 2 to 1 and restricts flow from ports 1 and 2. When solenoid coil is energized, the poppet in this valve is shifted to block flow from ports 2 to 1 and allow reverse flow between ports 1 and 2 at a high pressure drop.

FEATURES AND BENEFITS

Continuous—duty, very low heat rise & waterproof solenoid coil. Interchangeable solenoid coils & terminations options available. Hardened precision fitted spool & sleeve provides reliable, long life. Very efficient, wet—armature solenoid core tube constraction. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.



SOLENOID VALVE NORMALLY OPEN, PILOT OPERATED, POPPET TYPE (2/2)

SPECIFIC ATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW: 10.0 GPM [38,5 I/m] See performance chart. INTERNAL LEAKAGE: 5 drops/min [.25 cc/m] @ 5,000 PSI [350 Bar]

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized.

5000 PSI [350 Bar] = Steel - Unplated.

OIL TEMPERATURE: -40° to $+175^{\circ}$ F. $[-40^{\circ}$ to $+80^{\circ}$ C.]

AMBIENT TEMPERATURE: -40° to $+122^{\circ}$ F. $[-40^{\circ}$ to $+50^{\circ}$ C.]

Please consult factory for continuously energized or

high ambient temperature application (>122° F [50°C]) OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

RESPONSE TIME: First indication of change in pressure with 100% voltage supplied @ 80% of nominal flow rating.

* Pull-in: 50 ms * Drop-Out: 50 ms

SEAL KIT: SKN-0821 Buna "N"

SKV-0821 Viton

INSTALLATION: No restrictions.

WEIGHT: .90 lb [0,41 kg] cartridge with coil only.

VALVE CAVITY: #C0820, See Page 0-011.0.

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