PBFC-10

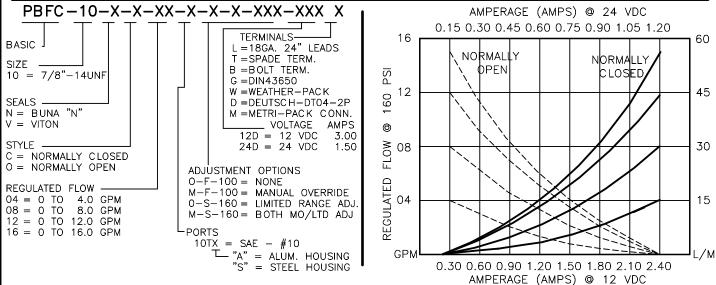
1.90" [48,3]

2.57" [65,3]

BUCHER hydraulics ŧΝ PRESSURE COMPENSATED, NORMALLY CLOSED OR NORMALLY OPEN PROPORTIONAL, PRIORITY FLOW CONTROL VALVE. REG⁺⁺B-P [®] UL approved coil, IP68 and IP69K rated when used with waterproof connector. 1.78" [45,2] MANUAL OVERRIDE Τ (SCREW TYPE) HI TYPE "L" COIL SEE PAGE 10-001.2 LIMITED RANGE ADJUSTMENT 4.80" (SCREW TYPE) [121,9] 4.10" [104,1] ommand Controls Elgin, Illinois. U.S.A. REG 4.00" 9-Р В-[101,6] IN 1.93' [49,0] ĻĻ .75" [19,0] 2.75" 2.38" [69,9] [60,3] .75" 4 MOUNTING HOLES -<u>1.50"</u> 5/16"-18 UNC-2B THD. [38,1] 19,0T BOTH ENDS 3.38" 3.00" [85,7] [76,2] -X - XXX - XXX XAMPERAGE (AMPS) @ 24 VDC 0.15 0.30 0.45 0.60 0.75 0.90 1.05 1.20 TERMINALS-16 60 L = 18GA. 24" LEADS T = SPADE TERM. B = BOLT TERM. NORMALLY NORMALLY **D**PEN PSI CLOSED. G = DIN43650W = WEATHER - PACK 45 12 160 D =DEUTSCH-DT04-2P M = METRI-PACK CONN. ___ VOLTAGE AMPS 0

NOTES:

1. SOLENOIDS AVAILABLE WITH DIODES - CONSULT FACTORY.



Reference: 520-P-112220-EN-00/09.2015

BUCHER hydraulics

PRESSURE COMPENSATED, PROPORTIONAL, PRIORITY FLOW CONTROL VALVE.

DESCRIPTION

This value is an electro-hydraulic, proportional, priority (By-Pass) type, pressure compensated, hydraulic flow control. Regulated flow normally closed 0 to 16.0 GPM [0 to 61,0 L/m] or normally open 16.0 to 0 GPM [61,0 to 0 L/m] @ 160 PSI DELTA P. is proportional to the current input regardless of load or system pressure. After the priority flow is satisfied the excess flow is diverted to a secondary circuit or to tank. Maximum inlet flow is 25.0 GPM [95,0 L/m].

OPERATIONS

This unit is a direct acting (NO PILOT FLOW), electro-hydraulic, proportional, pressure compensated, flow control valve. When the coil is energized the armature moves the metering orifice open or closed against a precision bias spring varying the flow. A pressure compensator spool (HYDROSTAT) modulates the flow at 160 PSI/11,0 Bar delta "P" providing pressure. When current is increased or decreased to the coil; the flow will increase or decrease proportionally.

IN THE EVENT OF POWER FAILURE THE VALVE WILL CLOSE OR OPEN RESPECTIVELY.

FEATURES AND BENEFITS

Continuous-duty, very low heat rise & waterproof solenoid coil. Interchangeable solenoid coils & terminations options available. Hardened precision fitted spool & sleeve provides reliable, long life. Very efficient wet - armature solenoid core tube construction. All external carbon steel parts are plated for longer life against the elements. All valves are 100% functionally tested.



PRESSURE COMPENSATED, PROPORTIONAL, PRIORITY FLOW CONTROL VALVE. SPECIFIC ATIONS OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar] REGULATED FLOW: 16.0 GPM [61,0 L/m] Max. See performance chart. INTERNAL LEAKAGE: 20 cu.in/min [330 cc/m] @ 5,000 PSI [350 Bar] VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized. 5000 PSI [350 Bar] = Steel - Unplated. OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.] OPERATING MEDIA: All general purpose hydraulic fluids such as MIL-H-5606, SAE-#10, SAE-#20, etc. RESPONSE: The most efficient method to control this value is with current control and a 50 Hz dither. POWER REQUIREMENTS: 12 VDC, Operating current 0.4 to 2.4 AMPS. 24 VDC, Operating current 0.2 to 1.2 AMPS. SEAL KIT: Buna "N": SKN-1022, SKN-1042 VITON: SKV-1022, SKV-1042 INSTALLATION: No restrictions. WEIGHT: 4.58 lbs [2,09 kg]. aluminum body. 7.65 lbs [3,48 kg]. steel body.

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