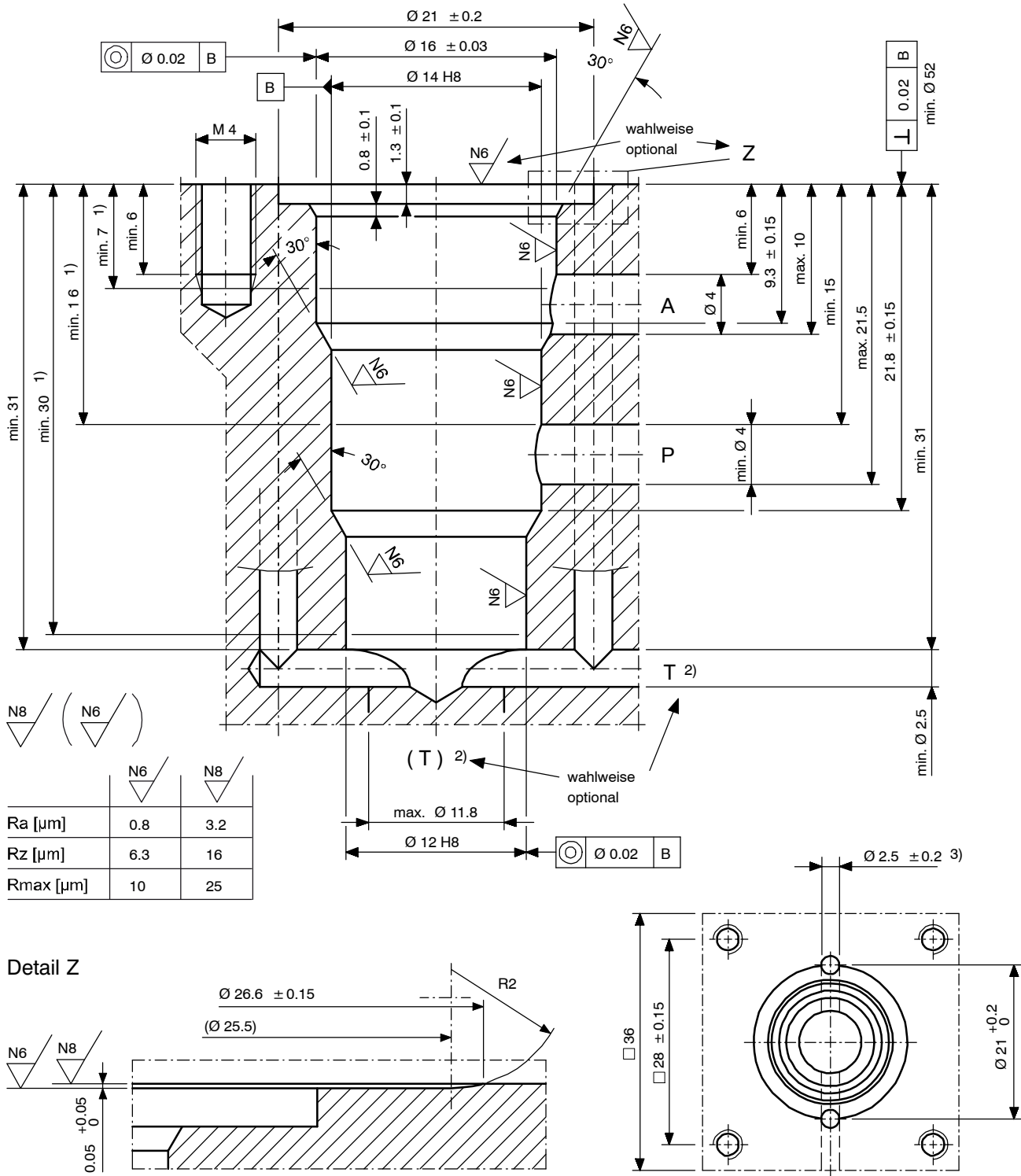


# Cavity Type AGS



- 1) Minimum depth of specified diametral tolerance
- 2) If using the axial port (T) option, plug the radial port T
- 3) 2 opposing holes at any convenient position on a Ø 21 PCD. Note: they must not affect the P and A drillings

### 1 Machining notes



#### ATTENTION!

You must maintain the specified positional and diametral tolerances. To ensure trouble-free operation of the screw-in cartridges, we strongly recommend that pilot drilling, boring, reaming and cavity thread-cutting are always performed in one setup.



#### IMPORTANT!

To ensure proper sealing, machine either the seal depression as per Detail Z, or the top surface N6 to a minimum  $\varnothing 52$ . In the case of the Bucher stepped reamer, the seal depression is incorporated in the tool.

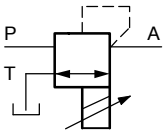


#### IMPORTANT!

We offer form tool sets for sale or hire. For further information, see data sheet 400-P-040011-EN.

### 2 Cartridge valves

Proportional 3-way pressure-reducing cartridges



DDRRZ-7080...  
DDRRZ-7110...

[info.ch@bucherhydraulics.com](mailto:info.ch@bucherhydraulics.com)

[www.bucherhydraulics.com](http://www.bucherhydraulics.com)

© 2016 by Bucher Hydraulics AG Frutigen, CH-3714 Frutigen

All rights reserved.

Data is provided for the purpose of product description only, and must not be construed as warranted characteristics in the legal sense. The information does not relieve users from the duty of conducting their own evaluations and tests. Because the products are subject to continual improvement, we reserve the right to amend the product specifications contained in this catalogue.

Classification: 430.Info. ...