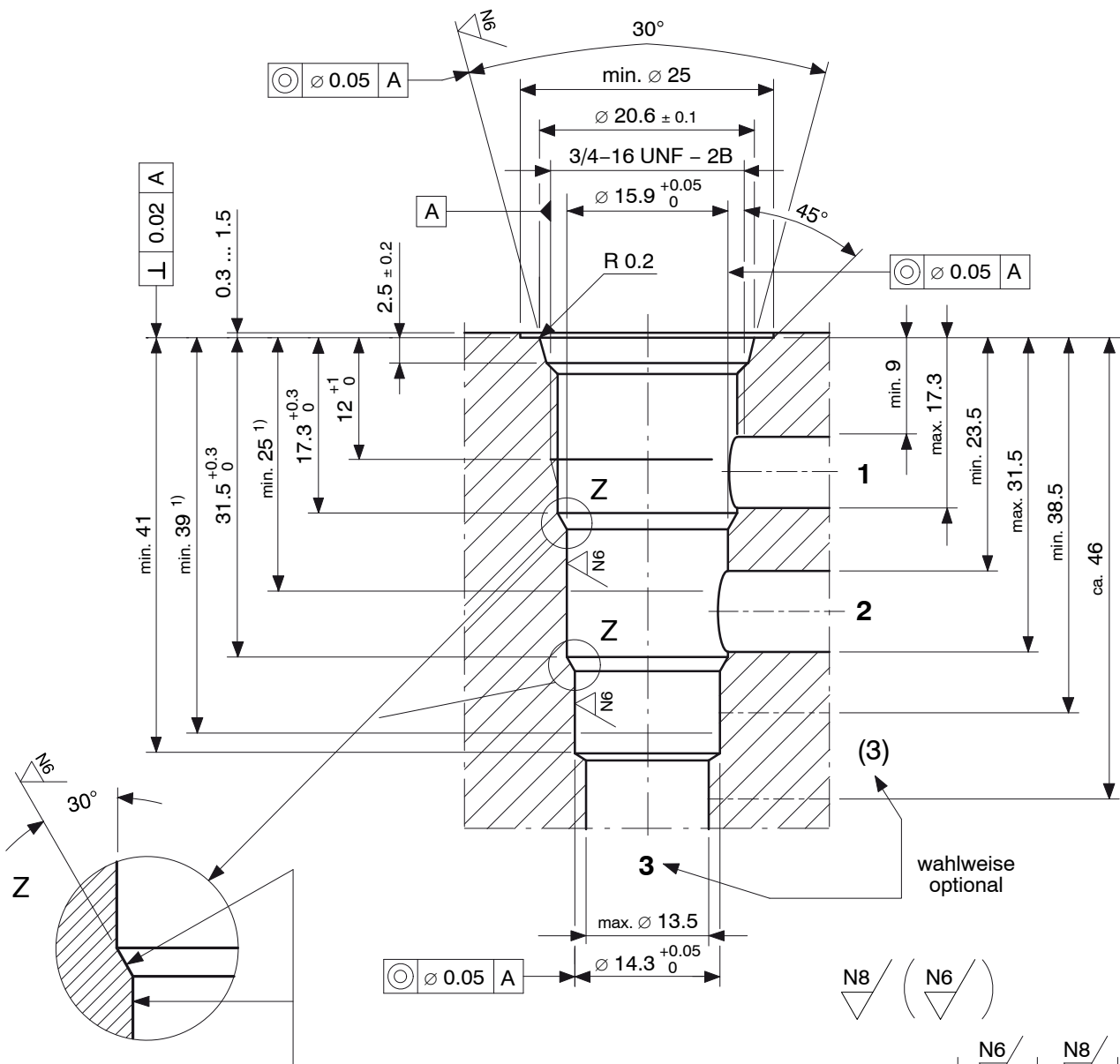


Cavity Type AM



Der Gewindegang darf die Ringfläche und $\varnothing 15,9$ nicht verletzen.

The thread runout must not damage the ring surface or the $\varnothing 15.9$

1) = Passungstiefe
Minimum depth of specified diametral tolerance

	N6	N8
Ra [μm]	0.8	3.2
Rz [μm]	6.3	16
Rmax [μm]	10	25

1 Machining notes



ATTENTION!

You must maintain the specified positional and diametral tolerances. To ensure trouble-free operation of the screw-in cartridges, we strongly recommend that pilot drilling, boring, reaming and cavity thread-cutting are always performed in one setup.

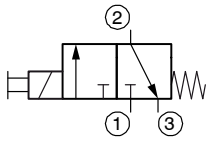


IMPORTANT!

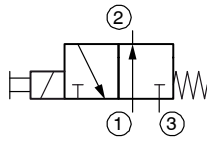
We offer form tool sets for sale or hire. For further information, see data sheet 400-P-040011-EN.

2 Cartridge valves

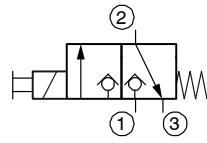
3/2 directional cartridges (solenoid operated)



WK32GEA5...
WK32GNA5...
WKP32GNA3...
WKP32GLA1...

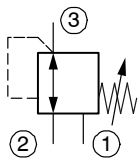


WK32OEA5...
WK32ONA5...
WKP32ONA3...
WKP32OLA1...



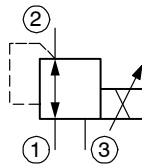
WS32GNA5...

Pressure regulating cartridge (manually adjusted)



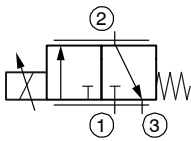
DDRB-7M-4...
DDRB-7M-2...

Proportional pressure control cartridges (solenoid operated)

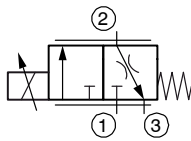


DRDSA-7M...

Proportional-throttle cartridge



MDR32GNA5...
MDR32GNZ5...



MDR32GNA5...-S600

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Classification: 430.Info. ...