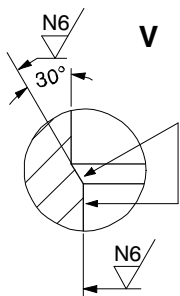
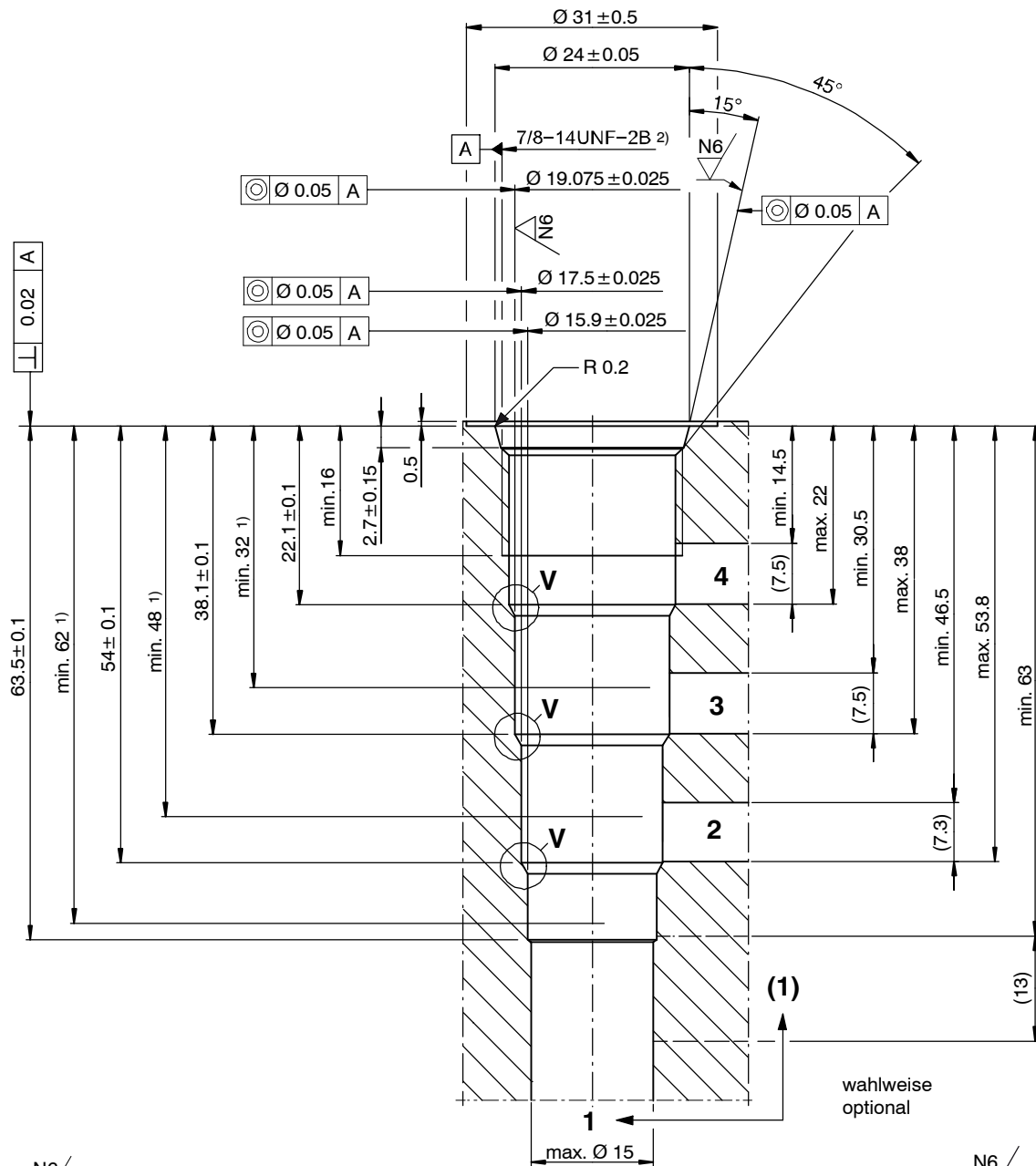


# Cavity Type AT



Der Gewindeauslauf darf die Ringfläche und  $\varnothing 15.9$  nicht verletzen  
The thread runout must not damage the ring surface or the  $\varnothing 15.9$

	N6	N8
Ra [ $\mu\text{m}$ ]	0,8	3,2
Rz [ $\mu\text{m}$ ]	6,3	16
Rmax [ $\mu\text{m}$ ]	10	25

1) = Passungstiefe  
Minimum depth of specified diametral tolerance



### ATTENTION! 2)

It is essential that the 7/8-14UNF thread be cut with a tap. Thread milling is not permitted, because the circular interpolation can produce unacceptable roundness errors.

### 1 Machining notes



#### ATTENTION!

You must maintain the specified positional and diametral tolerances. To ensure trouble-free operation of the screw-in cartridges, we strongly recommend that pilot drilling, boring, reaming and cavity thread-cutting are always performed in one setup.

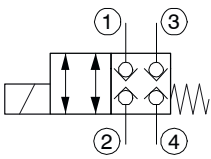


#### IMPORTANT!

We offer form tool sets for sale or hire. For further information, see data sheet 400-P-040011-EN.

### 2 Cartridge valves

#### 4/2 Solenoid Cartridge Valve



WS42GNA-8...