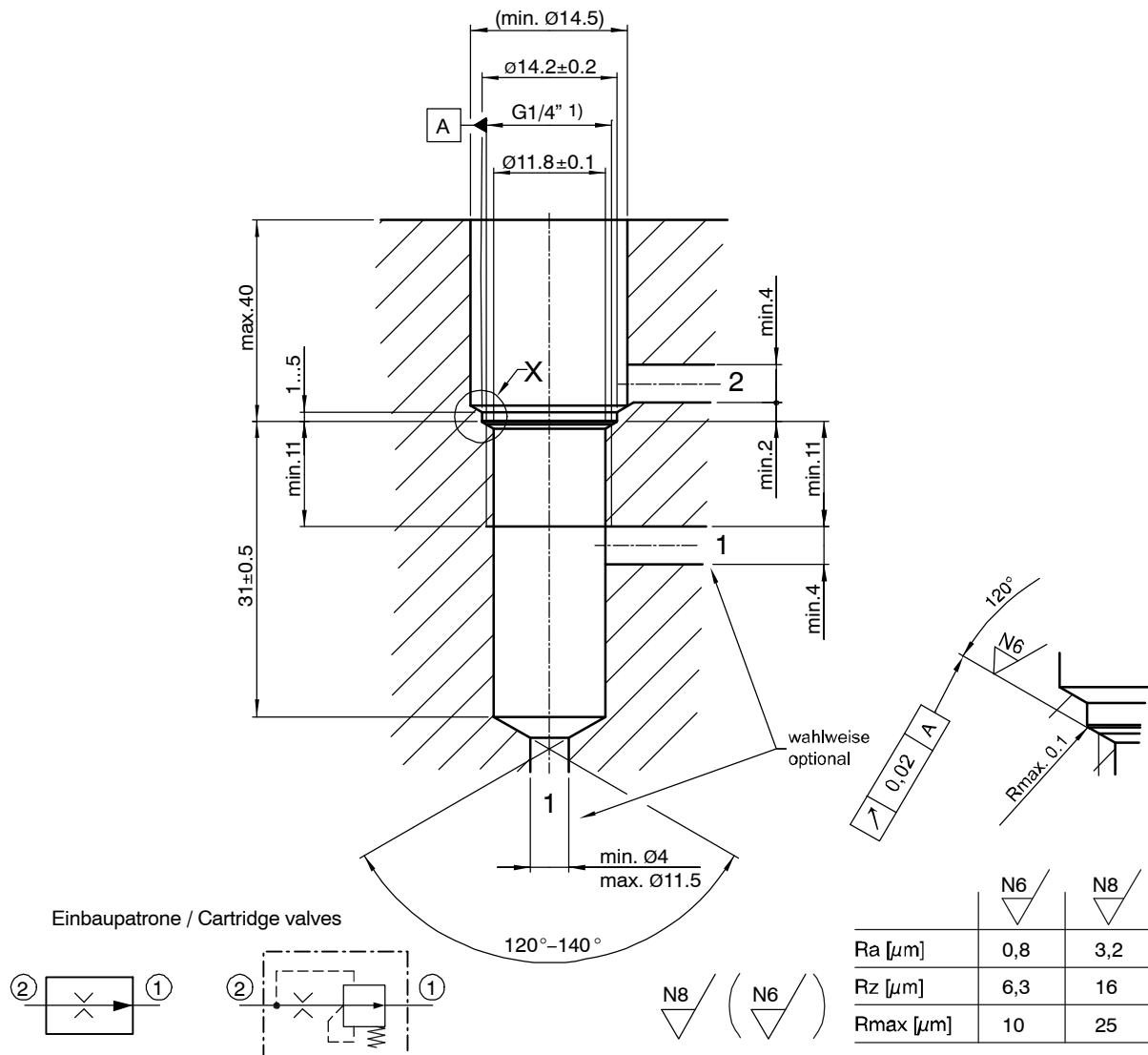


Cavity Types GB



1 Machining notes



ATTENTION!

You must maintain the specified positional and diametral tolerances. To ensure trouble-free operation of the screw-in cartridges, we strongly recommend that pilot drilling, boring, reaming and cavity thread-cutting are always performed in one setup.



IMPORTANT!

We offer form tool sets for sale or hire. For further information, see data sheet 400-P-040011-EN.



ATTENTION! 1)

It is essential that the G1/4" thread be cut with a tap. Thread milling is not permitted, because the circular interpolation can produce unacceptable roundness errors.

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Classification: 430.Info. ...

Reference: 400-P-040311-EN-00