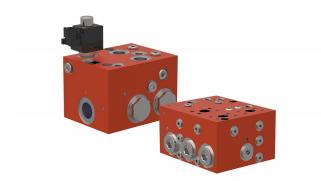


# **Differential Lock Valve**

Series MT..DV (for 2 motors)



- robust and reliable
- energy-optimised over the whole flow range
- simple control
- · compact design offers space-saving installation
- reliable, uniform motion of the wheel-drives being controlled

## 1 Description

### 1.1 General

The differential lock valve consists essentially of a bi-directional flow divider (dividing and combining) and a directional valve for optionally bypassing the flow divider.

It is intended for use in either open- or closed-loop hydrostatic drives with parallel-connected hydraulic motors. When the lock valve is switched OFF, the inlet flow can divide itself among the mo-tors in any required manner. When the lock valve is switched ON, however, the inlet flow is divided into two pressure compensated portions in accordance with the division ratio of the lock valve. The motors are thus driven at fixed speeds, regardless of their respective loads. This arrangement prevents any hydraulic wheel motor from spinning in conditions of poor traction. A balancing orifice can optionally be arranged between the outlets A and B. This allows some redistribution of flow and prevents un-wanted torque build-up between wheels in these circumstances, and when turning.

The differential lock valves can be supplied with either hydraulic, or electrohydraulic, actuation.

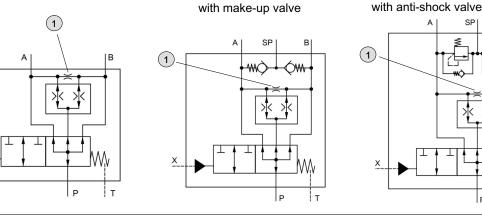
### 1.2 Application examples

- Harvester
- Highway finisher / pavers
- Forestry machines

- Agriculture machinery
- Ride-on mowers
- · Lifting devices

### 2 Symbols

2.1 Hydraulic actuation



Balancing orifice can be fitted

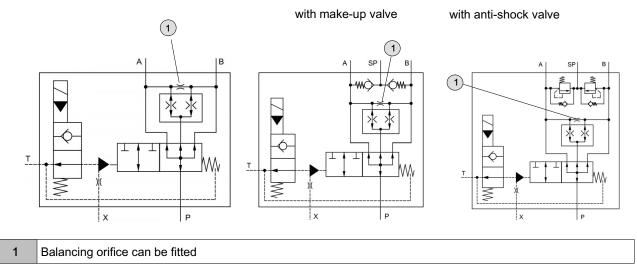
#### Reference: 100-P-000002-EN-15

1

Х



## 2.2 Electrohydraulic actuation



# 3 Technical data

Hydraulical characteristics	Unit	Description, value		
		Size 08	Size 16	
Nominal flow rate Q <sub>max</sub>	l/min	100	250	
Flow range <sup>1) 2)</sup>	l/min	25, 50, 75, 100 120, 160, 200, 2		
Operating pressure p <sub>max</sub>	bar	420		
Pilot pressure p <sub>st min</sub> p <sub>st max</sub> .	bar	10 30		
Viscosity range	mm²/s	10 300		
Maximum admissible level of contamination of the fydraulic fluid		ISO 4406 class 20/18/15 achievable with a filter rating of $\beta_{10} \ge 75$		
Fluid temperature range	°C	-20 +80		
Division ratio (for others, contact Bucher Hydraulics)		1:1		
Fluids		HL/HLP mineral oils DIN 51524; other fluids consult Bucher Hydraulics		
Electrical characteristics (type of actuation: EH)	Unit	Description, value		
Voltage	V DC	Direct current voltage12 or 24		
Power consumption	W	18		
Nitrile seals		NBR		
Duty cycle		100% ED		
Ambient temperature	°C	max. +60		
Coil temperature	°C	max. +180 (insulation class H)		
Enclosure protection (when connector plugs are properly fitted)		AMP Junior Timer (2-pole)IP65Deutsch-plug DT04-2P-EPIP67		
Electrical connection		AMP Junior Timer (2-pole) Deutsch plug DT04-2P-EP		

1) State the application's effective nominal flow when ordering.

2) Note the minimum flow per section 4.2.



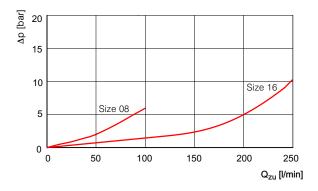
# 4 Performance graphs

Measured with viscosity 35 mm<sup>2</sup>/s.

#### 4.1 Flow resistance

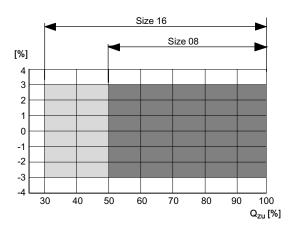
4.1.1 Dividing function switched OFF

In relation to the input  $Q_{zu}$  volume flow rate.



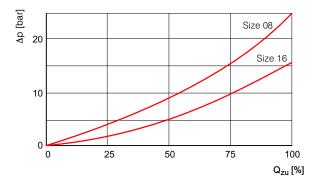
### 4.2 Division accuracy

Percentage of the applicable flow range without a balancing orifice between A and B (hole plugged).



#### 4.1.2 Dividing function switched ON

In relation to the flow range.

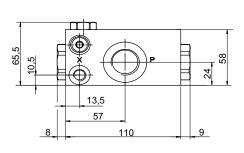


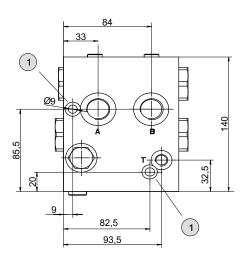
# **BUCHER** hydraulics

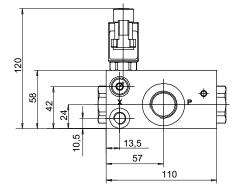
# 5 Dimensions

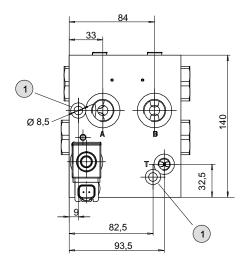
# 5.1 MT08DV (Serie index 3)

5.1.1 Hydraulic actuation MT08DV...-\*H-3\*\*\* 5.1.2 Electrohydraulic actuation MT08DV...-EH-3T...









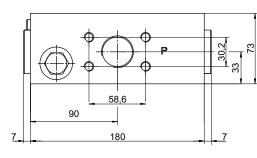
#### 1

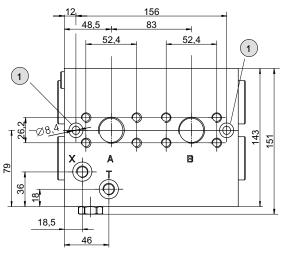
Clearance holes for M8 mounting cap screws to DIN 912



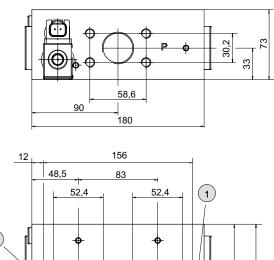
### 5.2 MT16DV (Serie index 2)

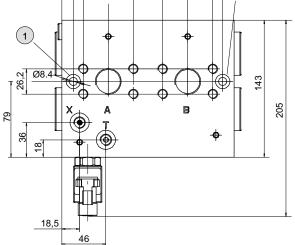
5.2.1 Hydraulic actuation MT16DV...-\*H-2\*\*\*





5.2.2 Electrohydraulic actuation MT16DV...-EH-2T...





Clearance holes for M8 mounting cap screws to DIN 912

### 5.3 Connection size

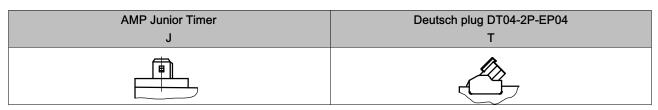
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	MT08DV		MT16DV		
Port	Port threads	Port	Port threads		
Р	M27 x 2	P	M33 x 2 and SAE 1¼" (3000 PSI) <sup>1)</sup>		
A, B, C	M22 x 1,5	A, B	M27 x 2 and SAE 1" (3000 PSI) <sup>1)</sup>		
Т, Х	M12 x 1,5	Т, Х	M12 x 1,5		

1) SAE-flange see datasheet 100-P-000049.

### 6 Models

### 6.1 Sockets



# **BUCHER** hydraulics

# 7 Ordering code

	M T, 0 8	D V 1	0 0	2 5 - E	E H - [	. <b>T</b> 1	2 / *	* D <sup>4)</sup>
Differential lock valv Nominal size	re = MTDV = 08 or 16							
Division:								
1 : 1 1:1,5 etc.	= 10 = 15 <sup>1</sup> )							
Control flow range:			_					
per. sect. 3. e.	g. 25 l/min = 025							
Type of actuation:_	hydraulic	= *H						
	electro-hydraulic	= EH						
Design no.								
Plug connector:	AMP Junior Timre	= J						
	Deutsch plug DT04-2P-EP04	= T						
Coil voltage:	DC 12Volt	= 12						
-	DC 24Volt	= 24						
	with actuation type *H	= ***						
Options (see chapte	er 7.1):							
with make-up va	lve	= 01						
	valve and make up valve	= 02						
with make-up va	lve and inch-size port threads	= 07						

1) With unequal division, the larger flow goes to port B

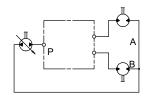
2) Size of balancing orifices must be plainly stated (see also sect. 2) e.g. 0.6 / 0.8 / 1.0 : if balancing orifice D is to be 0.8 mm, then D = 08

### 7.1 Options

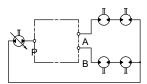
In addition to the standard versions, differential-lock valves can also be equipped with numerous auxiliary functions and combined in customer-specific manifold blocks. In these cases, technical datas and performance graphs may differ from standard.

## 8 Application example

### 8.1 2-wheel drive



8.2 4-wheel drive



- /01 = with make-up valve
- /02 = with anti-shock valve (pressure-relief + make-up valve)
- /07 = with make-up valve and inch-size port threads

## 9 Installation

Horizontal mounting is recommended. Do not bolt the valve body onto an uneven mounting surface.

# 10 Fluid

Differential lock valves require fluid with a minimum cleanliness level of ISO 4406 code 20/18/15.

We recommend the use of fluids that contain anti-wear additives for mixed-friction operating conditions. Fluids without appropriate additives can reduce the service life of pumps and motors.

The user is responsible for maintaining, and regularly checking the fluid quality.



### 11 System augmentation

### 11.1 Switch valve for traction drives

#### 11.1.1 USV08 und USV16 series

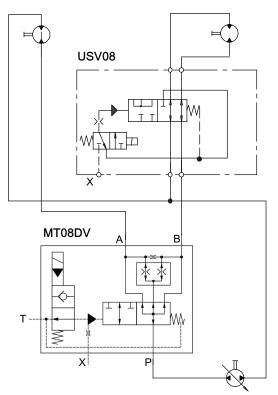
These valves enable switching from a serial connection, for example "drive mode," into a parallel connection using a differential lock valve. For the user, such solutions mean reliable output and fast operating speeds.

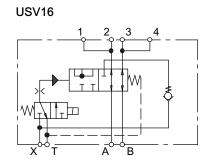


#### 11.1.2 Application examples

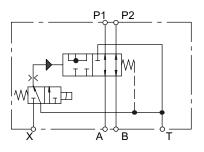
- Sweepers
- · Black-top pavers
- · Cold milling machines
- Trench rollers
- Farm sprayers

### 11.1.3 Circuit diagram









# **BUCHER** hydraulics

#### 11.1.4 Technical data

Hydraulical characteristics	Unit	Descripti	Description, value		
		Size 08	Size 08		
Operating pressure p <sub>max</sub>	bar	420 420			
Nominal flow rate	l/min	120 160			
Dimensions (valve body without solenoid)	mm	160x105x130 220x118x185			
Ordering information and order number		USV08-1T12 = USV16-0T12 100040651 100040296			
Fluid temperature range	°C	-20 +80			
Viscosity range	mm²/s	10 300			
Maximum fluid cleanliness		ISO 4406 class 20/18/15 achievable with a filter rating of $\beta_{10} \ge 75$			
Nitrile seals		NBR (Nitril-Butadien-Kautschuk)			
Port threads:: USV08 USV16		X = M14 according to DIN EN ISO 1 - 4, A, B = M27 T = M14	x1,5 x1,5 9974-1 x2 x1,5 x1,5 x1,5		
Electrical characteristics	Unit	Description, Value			
Supply voltage	VDC	12 or 24			
Supply voltage tolerance		± 10%			
Nominal power consumption	W	27			
Relative duty cycle		100%			
Enclosure protection (when connector plugs are properly fitted)		AMP Junior Timer (2-pole Deutsch plug DT04-2P-El			
Electrical connection		AMP Junior Timer (2-pole Deutsch plug DT04-2P-El			

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