1. Pump should be mounted to structure so that the pump crank is easily accessible by user in its folded position.

2. Use 1/4-20 screws to mount “D” style cylinder to structure.

**IMPORTANT NOTE: Cylinder mounting screw thread engagement should not exceed .25 in (6.4 mm). Overall screw length can be determined by adding “W” + .25 in (6.4 mm).**

3. Minimum flexible tubing bend radius = 1 in (25.4 mm).

4. To avoid damage to flexible tubing, take special care to route tubing away from sharp edges, moving parts and/or the user. Flexible tubing can be affixed to structure with cable or wire carrying clips.

**IMPORTANT NOTE: CLIPS MUST NOT CLAMP ONTO OR GRIP TUBING IN ANY MANNER.**

5. Coil excess flexible tubing near the backside of the pump to avoid damage. To remove excess tubing, consult factory for instructions.

**IMPORTANT NOTE: LOAD MUST BE EVENLY DISTRIBUTED OVER ALL CYLINDERS.**

---

Please reference diagrams and correlating instructions below for installation.