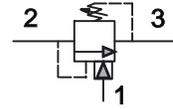
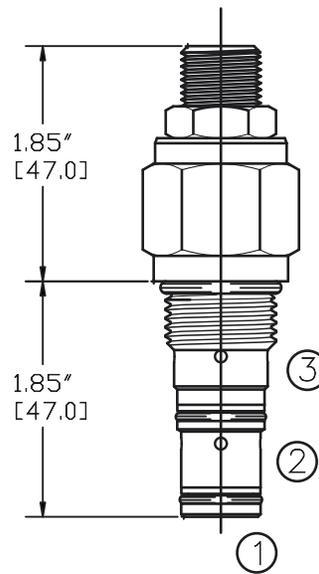
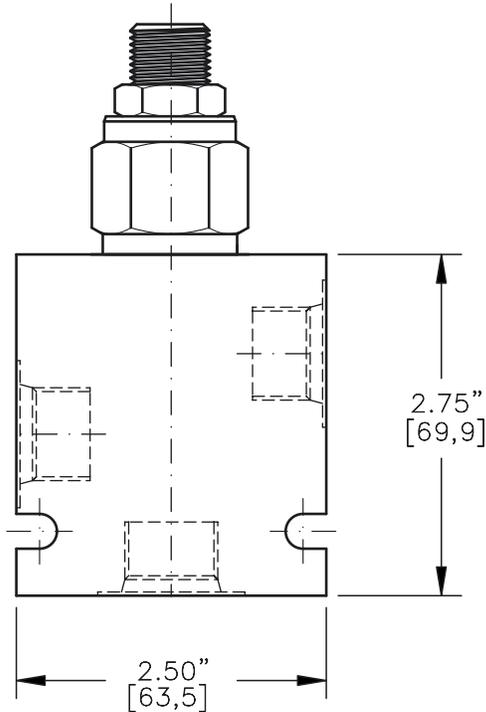
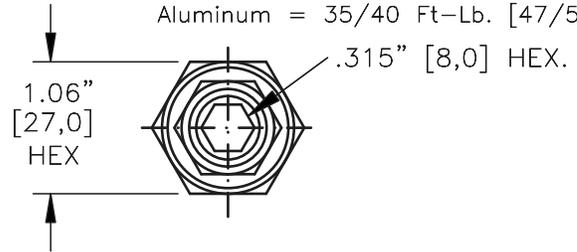


DIFFERENTIAL AREA
UNLOADING RELIEF VALVE



TORQUE:

Steel = 55/60 Ft-Lb. [74/81 Nm]
Aluminum = 35/40 Ft-Lb. [47/54 Nm]

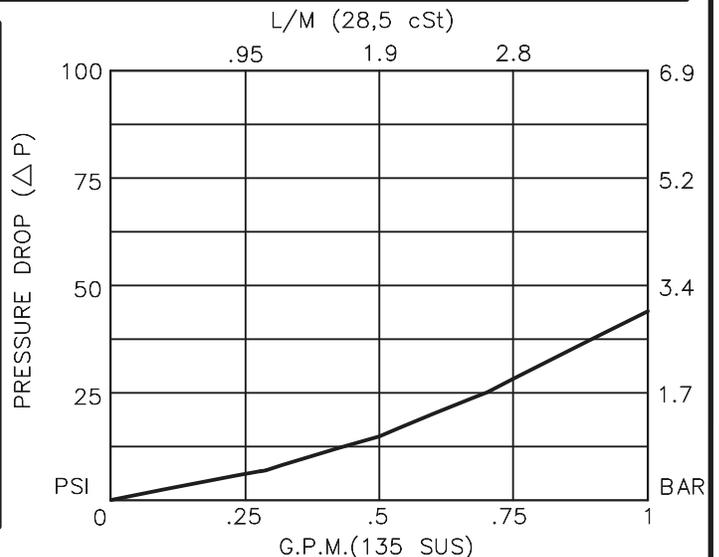


FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-032.1

PUVA-10-N-X-X-X-XX

- BASIC
- SIZE
10 = 7/8"-14 UNF
- SEALS
N = BUNA "N"
V = VITON
- ADJUSTMENT
S = ADJUSTING SCREW
C = CAPPED
T = TAMPERPROOF
K = HANDKNOB
M = METAL HANDKNOB
- PORTS
0 = CARTRIDGE ONLY
02BX = G 1/4" BSPP
03BX = G 3/8" BSPP
06TX = SAE - #6
08TX = SAE - #8
- "A" - ALUM. HOUSING
"S" - STEEL HOUSING
- PRESSURE RANGE
20 = 50 TO 2000 PSI
40 = 50 TO 4000 PSI
- RATIO
7 = 70%
8 = 80%
9 = 90%

FOR ADJUSTMENT CONTROL
OPTIONS SEE PAGE 0-050.0



DIFFERENTIAL AREA UNLOADING RELIEF VALVE

DESCRIPTION

This unit is a DIRECT ACTING, SCREW IN CARTRIDGE STYLE, HYDRAULIC 3-WAY, 2 POS. UNLOADING VALVE, which can be dumped or unloaded via a remote pilot signal. This valve is used as the pilot stage of a two-stage unloading valve.

OPERATIONS

This valve provides a fixed percentage between load and unload pressures. The fixed differential area is provided by the pilot spool which has a greater area than the pilot seat. When pressure at the pilot port 1 reaches the spring setting, the valve opens and unloads pressure port 2 to tank port 3. The greater area of the spool holds the pilot poppet off its seat until pressure at pilot port 1 drops to the RATIO percentage of the spring setting, at which point the valve closes. This valve to be used as a pilot valve in hydraulic unloading valve applications.

FEATURES AND BENEFITS

Hardened precision fitted spool and cage provides reliable, long life. A unibody cage construction provides very low hysteresis and reliable operation. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar]
 PROOF PRESSURE: 10,000 PSI [700 Bar]
 FLOW: 1.0 GPM [3,8 L/M] nominal. See performance chart.
 INTERNAL LEAKAGE: 5 drops/min [.25 cc/m] @ PORT1.
 DEFINITION OF CRACK: evident at 0.06 GPM [0.25 LPM]
 VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum – Anodized.
 5000 PSI [350 Bar] = Steel – Unplated.
 OPERATING TEMPERATURE: -40° to +250° F. [-40° to +120° C.]
 OPERATING MEDIA: All general purpose hydraulic fluids such as
 MIL-H-5606, SAE-#10, SAE-#20, etc.
 INSTALLATION: No restriction.
 FILTRATION: 25 microns or better.
 SEAL KIT NUMBER: SKN-1022 for Buna "N".
 SKV-1022 for Viton.
 WEIGHT: 0.42 lbs [0,19 kg] cartridge only.
 VALVE CAVITY: #C1030, See Page 0-032.1.

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