Cavity Type DL

to ISO 7789-27-04-07

V

min. Ø 12

max. Ø 20

Ø 21 H8

1) = Passungstiefe
Minimum depth of specified diametral tolerance

<table>
<thead>
<tr>
<th></th>
<th>N6</th>
<th>N8</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ra [µm]</td>
<td>0.8</td>
<td>3.2</td>
</tr>
<tr>
<td>Rz [µm]</td>
<td>6.3</td>
<td>16</td>
</tr>
<tr>
<td>Rmax [µm]</td>
<td>10</td>
<td>25</td>
</tr>
</tbody>
</table>

Reference: 400-P-060201-EN-01

Issue: 09.2015
1 Machining notes

Attention:
You must maintain the specified positional and diametral tolerances. To ensure trouble-free operation of the screw-in cartridges, we strongly recommend that pilot drilling, form boring, form reaming and cavity thread-cutting are always performed in one setup.

Important:
We offer form tool sets for sale or hire. For further information, see data sheet 400-P-040011-E.

2 Cartridge valves

3 way pressure reducing cartridge

DDRA-7L-10…