

Stack-Mounting Counterbalance Valve, NG 6

Q_{max} = 80 l/min, p_{max} = 350 bar pilot operated, poppet type Series SNSA...



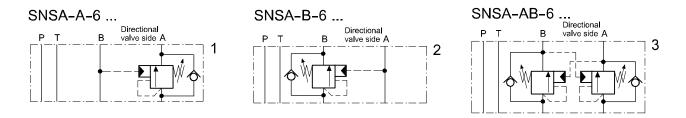
- · Controlled movement of negative loads
- Controls the oil leaving the actuator (counterbalance function)
- Load holding via leak-free poppet valve
- Secondary relief protection for the actuator
- For plate mounting valve, Interface NG 6 to ISO 4401-03-02

1 Description

Counterbalance valves prevent actuator "runaway" in the event of negative loads. The flow leaving the actuator (the A line in the example) is piloted and controlled by the flow entering the actuator (the B line), ensuring a cavitation-free lowering of the load, as long as the valve pressure setting is not exceeded (see application example). A counterbalance valve must be capable of holding the load without leakage. The design of this valve is based on a pilot assisted pressure relief valve (see pressure settings). The pressure in the actuator inlet line causes the relief valve in the actuator outlet line to open. The level of pilot pressure which is required is determined by the valve's pilot area ratio and by the pressure generated by the load itselfs (see pressure settings).

To ensure a reliable secondary relief function (e.g. for thermal expansion) the related directional valve must have a centre condition in which ports A and B are connected to Tank T (spool type function G).

2 Symbol



3 Technical data

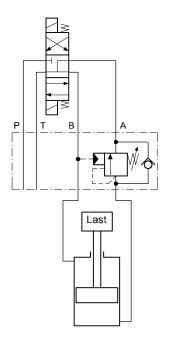
General characteristics	Description, value, unit
Designation	stack-mounting counterbalance valve
Design	pilot operated, poppet type
Mounting method	stack-mounting
Size	NG 6, interface ISO 4401-03-02
Weight	SNSA-A / -B6 = 1.25 kg SNSA-AB6 = 1.50 kg
Mounting attitude	unrestricted
Flow direction	see symbols
Maximum operating pressure	350 bar

Reference: 300-P-360101-EN-01

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General characteristics		Description, value, unit
Adjustment change	pressure range N1 pressure range N2 pressure range M1 pressure range M2	140350 bar (pilot ratio 4.5:1) 70280 bar (pilot ratio 3:1) 70175 bar (pilot ratio 4.5:1) 30105 bar (pilot ratio 3:1)
Opening pressure via check valve	standard on request	ca. 1.7 bar ca. 0.3 bar
Hydraulic fluid		HL and HLP mineral oil to DIN 51 524; for other fluids, please contact BUCHER
Hydraulic fluid temperature range		-25 °C +80 °C
Viscosity range		10 300 mm ² /s (cSt)
Maximum flow rate		80 l/min
Surface corrosion protection		all exposed parts with zinc-nickel plating
Minimum fluid cleanliness Cleanliness class to ISO 4406 : 199	99	class 20/18/15

4 Application example and pressure settings



LOAD PRESSURE:

to hold the maximum load without leakage, we recommend that the SNSA ...-6 is set as follows:

pe = plx1.3

pE = valve pressure setting pL = maximum load-induced pressure

Example:

Load pressure pL = max. 200 [bar] pressure setting pE = 200 [bar] × 1.3 = **260 [bar]**

PILOT PRESSURE:

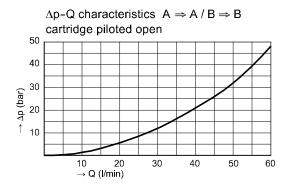
the required pilot pressure is calculated as follows:

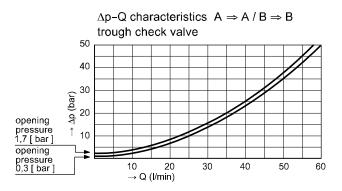


Example:

px = pilot pressure pE = valve pressure setting pL = effective load-induced pressure i = pilot ratio (see principal characteristics)Load pressure pL = eff. 180 [bar]
pressure setting pE = 260 [bar]
pilot ratio i = 4.5 $px = \frac{260 [bar] - 180 [bar]}{4.5} = approx. 18 [bar]$

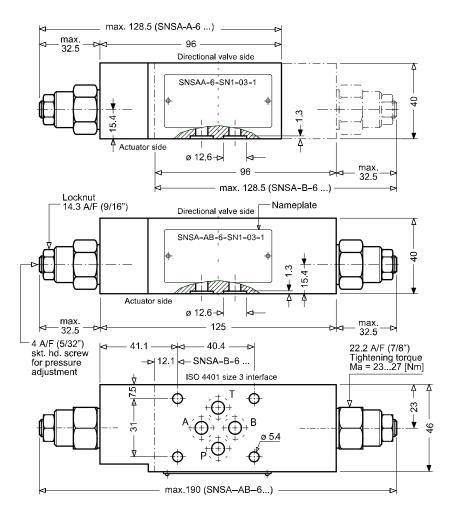
5 Performance graphs







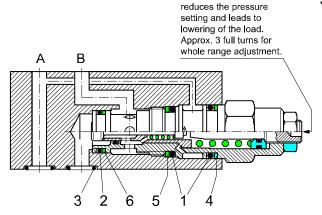
6 Dimensions & sectional view



Clockwise rotation

7 Schematic section

showing the relevant ports



Seal kit Nr. DS-241

lt.	Qty.	Qty.	Qty.	Description	Size
1	4	2	2	O-ring Nr. 017	Ø 17.17 x 1.78 N90
2	2	1	1	O-ring Nr. 015	Ø 14.00 x 1.78 N90
3	4	4	4	O-ring Nr. 012 Ø 9.25 x 1.78 N90	
4	2	1	1	Backup ring 017	
5	2	1	1	Backup ring 016	
6	2 1 1 Backup ring 015				
SNSA-A-6 SNSA-B-6 SNSA-AB-6					

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8 Installation information



ATTENTION!

Maintenance work may only be carried out carefully by qualified personnel. When mounting the valve, make sure that the connection hole pattern matches that of the mating surface. (Do not mix up the connection side and the valve side). When replacing seals, make sure that the seals are well oiled or greased. The function cartridge must be mounted with the specified tightening torque.

9 Ordering code

		Ex. SNSA-AB-6-SN1-18
S	= stack valve	
Ν	= counterbalance valve	
S	= poppet type	
A Q Z R	standard model per current data sheetspecial features by arrangement on request	
A B AB	 function A function B function in A and B 	
6	= Nominal size 6	
S	= screw adjustment	
N1	 pressure range 140 350 bar (normal version, pilot ratio 4.5:1 	standard design)
N2	 pressure range 70 280 bar (on request) pilot ratio 3:1 	
M1	= pressure range 70 175 bar (medium version, pilot ratio 4.5:1	standard design)
M2	 pressure range 30 105 bar (on request) pilot ratio 3:1 	
	 valves are shipped with pressure set at the max specified pressure range e.g. if N1, then 350 ba 	
18 03	 check valve opening pressure 1.7 bar (standard check valve opening pressure 0.3 bar (on reque 	·
(blank) V	 NBR (nitril-butadien-rubber / BUNA) seals (stan FKM (fluorocarbon rubber / VITON) seals (special seals - please consult BUCHER) 	dard)



IMPORTANT!

Two check valve cracking pressures are available. Use the 25 psi (1.7 bar) check unless actuator cavitation is a concern.



10 Related data sheets

Reference	Description
400-P-030101	Interface NG 6 to ISO 4401-03-02

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Classification: 430.305.300.305.305