

# Check valve

## Spring loaded check

$Q_{\max} = 400 \text{ l/min}$ ,  $p_{\max} = 350 \text{ bar}$

ball type

Type series: RKVE-G-32-\_\_-VD



- Screw-in cartridge valve
- Exceptionally high  $Q_{\max}$  with extremely low  $\Delta p$
- Virtually leak-proof in closed condition
- Compact, customary cavity type

### Description

The spherical poppet-type check valve of the RKVE-VD series is characterized by very high pressure load capacity and extremely low  $\Delta p$ . Compared with the RKVE, the permissible flow rate for the RKVE...-VD valve series has been increased by 50% for the same pressure differential. Therefore, it is possible to use a smaller valve in many cases, which in turn has a positive effect on costs and installation space. The spring-loaded

spherical poppet-type check valve is very robust, extremely leak-proof and insensitive to contamination. Valve seat, poppet and body are hardened. The properties of the sealing faces have been enhanced by precision mechanical processing. The hydraulic volume flow is blocked in the screw-in direction (B to A) and is released in the opposite direction. The valve is available in nominal sizes 25, 32, and 40 and without

### Symbol



Technical Data

| General Characteristics | Description, value, unit |
|-------------------------|--------------------------|
| Function group          | Check valve              |
| Function                | Spring loaded check      |
| Design                  | Screw-in cartridge valve |
| Characteristic          | ball type                |
| Construction size       | nominal size 25          |
| Thread size             | G 1 1/4"                 |
| Mounting attitude       | unrestricted             |
| Weight                  | 0,222 kg                 |
| Tightening torque steel | 200 Nm                   |

| Hydraulic Characteristics  | Description, value, unit   |
|--|--|
| Maximum operating pressure   | 350 bar  |
| Maximum flow rate  | 400 l/min  |
| Nominal flow rate  | 360 l/min  |
| Hydraulic fluid  | HL and HLP mineral oil according to DIN 51 524; other fluids on request! |
| Minimum fluid temperature  | - 30 °C  |
| Maximum fluid temperature  | + 120 °C   |
| Viscosity range  | 10 ... 500 mm <sup>2</sup> /s (cSt)                                      |
| Minimum fluid cleanliness (cleanliness class according to ISO 4406:1999) | class 20/18/15   |
| Opening pressure   | 0.2 / 0.5 / 1.0 bar  |

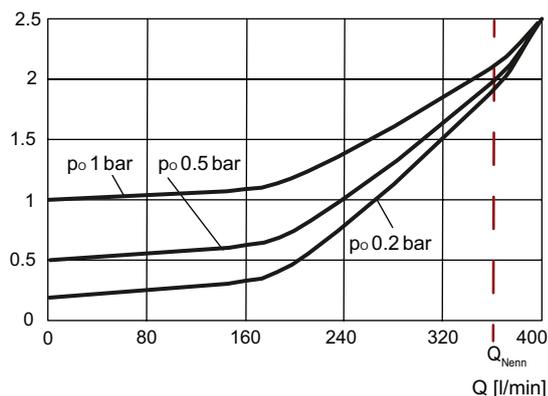
**i NOTE!**  
For other values please contact Bucher Hydraulics.

Performance graphs

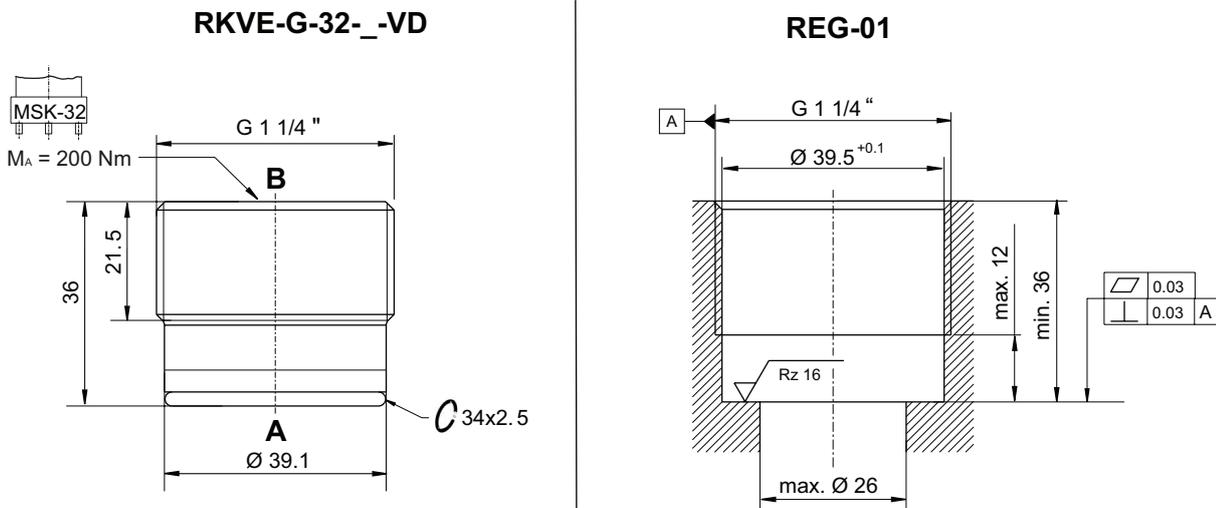
measured with oil viscosity 33.0 mm<sup>2</sup>/s (cSt)

$\Delta p = f(Q)$  Pressure drop-flow rate characteristic

$\Delta p$  [bar]



## Dimensions and sectional view



**RKVE-G-32-\_-VD** = check valve / screw-in cartridge valve

**REG-01** = dimension of the cavity for screw-in cartridge RKVE-G-32-\_-VD

**1** = sealing edge for metal-to-metal sealing

The dimensions specified apply to the mounted state.

## Installation information



### IMPORTANT!

When fitting the screw-in cartridge valve, use the specified tightening torque. The value can be found in the chapter technical data. Orifices or nozzles are to be placed after the check valve. If this is not possible, a right-angled bore must be designated between the check valve and the nozzle. (see data sheet 170-P-059000). Suitable fitting tools are available at Bucher Hydraulics (see data sheet 170-P-051600).



### ATTENTION!

When fitting the valve, make sure that it is firmly seated on the sealing surface and that it is not deformed by the use of excessive force.

## Application Notes



### NOTE!

The maximum operating pressure must not be exceeded even when pressure peaks occur. In applications such as accumulator circuits, where sudden pressure can be applied to the valve in the free-flow direction, ensure that the specified flow ratings are not exceeded. Buyers bear the sole responsibility for ensuring that the valve is suitable for their applications and must be substantiated by trials or testing, if necessary.



### ATTENTION!

The valves are only suitable for pressure relief in the opening direction to a limited extent. (if necessary, please consult Bucher Hydraulics).

Ordering code

RKVE - G - 32 - 02 - VD

- RKVE = check valve, screw-in type, spherical poppet,
- G = whitworth pipe thread G1 1/4"
- 32 = nominal size 32, Q<sub>Nominal</sub> 360 l/min
- 02 = opening pressure 0,2 bar (Item no.: 170648420)
- 05 = opening pressure 0,5 bar (Item no.: 170648421)
- 1 = opening pressure 1,0 bar (Item no.: 170648422)
- VD  $\Delta p$  optimized version for pressure up to 350 bar

Related data sheets

| Reference    | Description                                    |
|--------------|--|
| 170-P-051600 | Mounting tool for series RKVE... and RV...     |
| 170-P-059000 | Using nozzles or orifices before a Check Valve |