

# Check valve Spring loaded check

Q<sub>max</sub> = 200 l/min, p<sub>max</sub> = 350 bar plate type Type series: RVC-25-...



- Slip-in cartridge valve
- Can be used as a screw-in valve in conjunction with an ESH threaded mounting sleeve
- Exceptionally high Qmax with extremely low Δp
- No-flow direction can be reversed
- Virtually leak-proof in closed condition
- Optional metered flow in the no-flow direction
- Particularly suitable for use as a make-up check valve

## Description

The RVC series plate-type check valve is characterized by very high pressure load capacity and extremely low  $\Delta p$ . The no-flow direction can be reversed by inverting the valve in its cavity. The slip-in cartridge valve RVC can be used in conjunction with an ESH threaded mounting sleeve like a screw-in valve. Due to its fast response, it can be used as a make-up check valve. Orifices in the valve plate allow simple "metered check" functions. The spring-loaded poppet-type check valve in plate design is very robust, extremely leak-proof and insensitive to contamination. Valve seat, poppet and body are hardened. The properties of the sealing faces have been enhanced by precision mechanical processing. The valve is available in nominal sizes 04, 06, 08, 10, 16 and 25.

#### Symbol





## **Technical Data**

General Characteristics	Description, value, unit
Function group	Check valve
Function	Spring loaded check
Design	Slip-in cartridge valve
Characteristic	plate type
Construction size	nominal size 25
Mounting attitude	unrestricted
Weight	0.067 kg

Hydraulic Characteristics	Description, value, unit
Maximum operating pressure	350 bar
Maximum flow rate	200 l/min
Nominal flow rate	140 l/min
Flow direction	see symbol
Hydraulic fluid	HL and HLP mineral oil according to DIN 51 524; other fluids on request!
Minimum fluid temperature	- 30 °C
Maximum fluid temperature	+ 80 °C
Viscosity range	10 500 mm²/s (cSt)
Minimum fluid cleanliness (cleanlineless class according to ISO 4406:1999)	class 20/18/15
Opening pressure	0.20.3 / 1.0 / 2.0 bar



NOTE!

For other values please contact Bucher Hydraulics.

## Performance graphs

measured with oil viscosity 33.0 mm<sup>2</sup>/s (cSt)

 $\Delta p = f(Q)$  Pressure drop-flow rate characteristic  $\Delta p$  [bar]





## Dimensions and sectional view







CEG-03





CEG-04



**RVC-25** = spring-loaded check valve / slip-in cartridge valve **CEG-01, CEG-02 and CEG-03** = dimension of the cavity for screw-in cartridge RVC-25 **ESH-32** = threaded mounting sleeve for RVC-25 **CEG-04** = dimension of the cavity for threaded mounting sleeve ESH-32



#### Installation information



## NOTE!

The tightening torque must be observed, when installing with a threaded mounting sleeve ESH. The value can be found in the chapter dimensions and sectional view. Orificesornozzlesaretobeplacedafterthecheck valve. If this is not possible, a right-angled bore must be designated between the check valve and the nozzle. (see data sheet 170-P-059000). Recommendation: before installing the valve, fit the O-ring in the cavity.



#### ATTENTION!

It must be ensured that the valve is firmly seated on the sealing surface during installation and does not protrude beyond the installation space or exceed the tolerance H.

#### **Application Notes**



#### NOTE!

The maximum operating pressure must not be exceeded even when pressure peaks occur. In applications such as accumulator circuits, where sudden pressure can be applied to the valve in the free- flow direction, ensure that the specified flow ratings are not exceeded. Buyers bear the sole responsibility for ensuring that the valve is suitable for their applications and must be substantiated by trials or testing, if necessary.



#### ATTENTION!

The valves are only suitable for pressure relief in the opening direction to a limited extent. (if necessary, please consult Bucher Hydraulics).

## Ordering code

		Ex.	RVC	- 25 -	03 -	D10 -	_
RVC 25	=	check valve, plate design, slip-in cartridge valve nominal size 25. Q <sub>Nominal</sub> 140 l/min					
03 1 2	= = =	opening pressure 0.2 up to 0.3 bar opening pressure 1.0 bar opening pressure 2.0 bar					
(blank) D04 D05 D06	= = =	no orifice bore orifice bore with diameter 0.4 mm orifice bore with diameter 0.5 mm orifice bore with diameter 0.6 mm					
D08 D10 D12	= = =	orifice bore with diameter 0.8 mm orifice bore with diameter 1.0 mm orifice bore with diameter 1.2 mm					
D15 D20 D25	=	orifice bore with diameter 1.5 mm orifice bore with diameter 2.0 mm orifice bore with diameter 2.5 mm					
(blank) V	=	NBR (nitril-butadien-rubber / BUNA) seals ( <i>standard</i> ) FKM (fluorocarbon rubber / VITON) seals					



## Related data sheets

Reference	Description			
170-P-059000	Using nozzles or orifices before a Check Valve			

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