

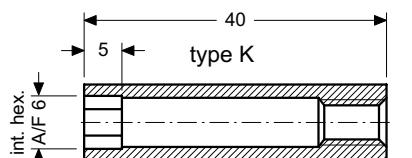
## G-31 c

### Fixing Kits

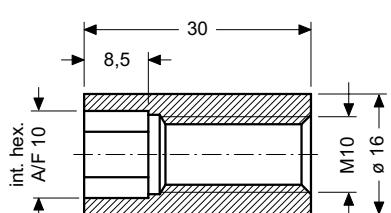
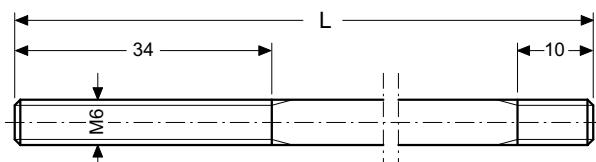
#### for size 7 Modular Stacks

with directional valves

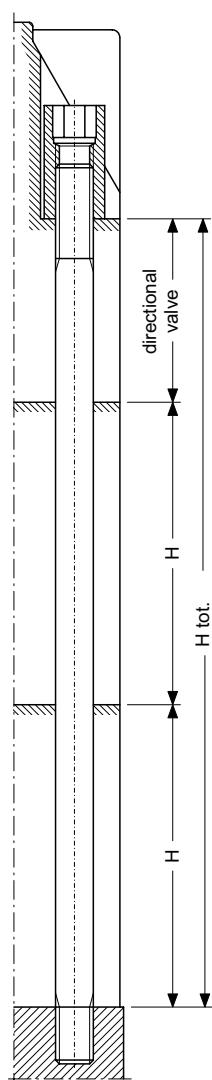
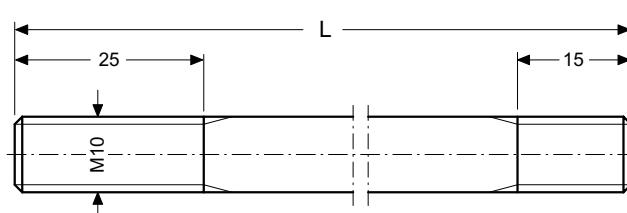
#### DIMENSIONS



Tightening torque Ma = 12 ... 14 Nm



Tightening torque Ma = 55 ... 65 Nm



Thread	Stud M6			Stud M10			
	L	146	161	220	245	223	238
H tot.	101 .. 127	116 .. 142	175 .. 201	200 .. 226	182 .. 196	197 .. 211	
Part no.:	K6146	K6161	K6220	K6245	10223	10238	

Overview of cap screws / studs required

1 directional valve plus:	Stud M6				Cap screw M10 DIN 912, min.8.8		Stud M10		
	H total 101 .. 127	H total 116 .. 142	H total 175 .. 201	H total 200 .. 226	H total 113 .. 119	H total 123 .. 129	H total 182 .. 196	H total 197 .. 211	
No. of modules with height H = 80 mm	1	K6146	K6161	---	---	M10x130	M10x140	---	---
	2	---	---	K6220	K6245	---	---	10223	10238

#### MODEL CODE KEY

Ex. 1 Stud kit no. K | 6 | 161 / 10 | 223

4 studs M10 and 2 studs M6 complete with nuts

K      = Recessed nut M6, type K  
(Blank) = Recessed nut M10

6      = Thread M 6  
10     = Thread M10

Stud lenght L (mm)