

Proportional Directional Valves

Series LCV



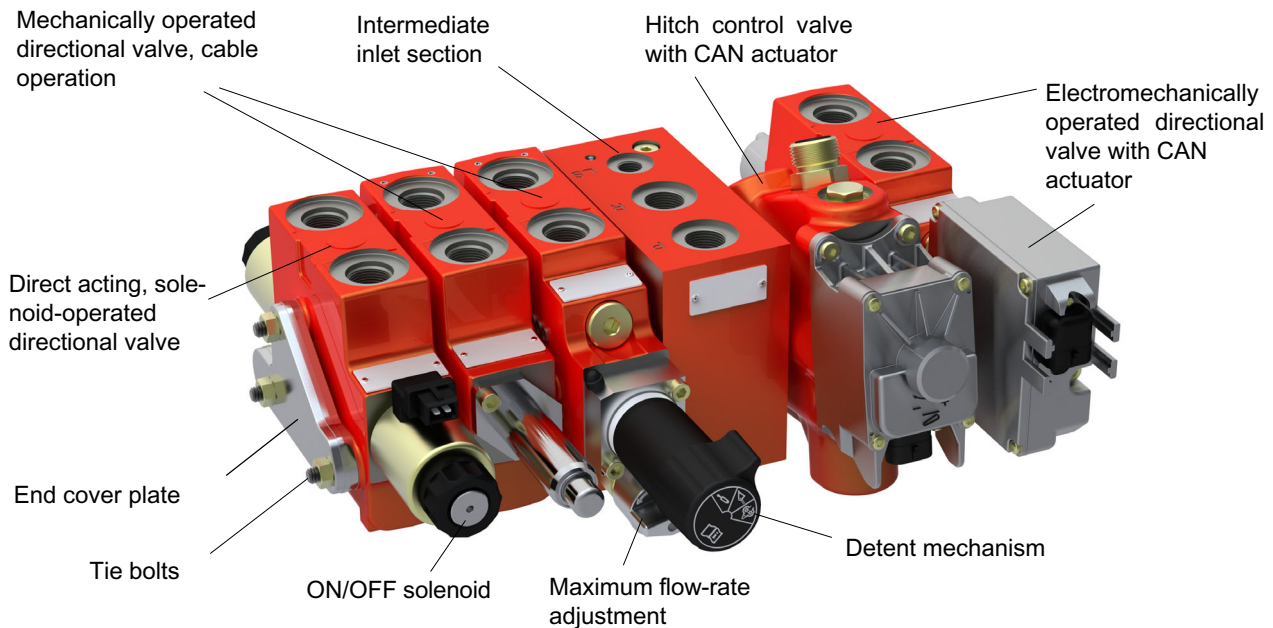
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1 General description



The LCV valve series is designed for tractors and similar applications.

The valves can be controlled either mechanically with a Bowden cable or electromechanically with a stepper motor (CAN actuator). Valve sections with different control operators can be combined in one block.

The design of the flange face between the individual valve sections enables very smooth and easy actuation of the control spool.

Push-in couplings can be screwed directly into the control block without requiring additional adapters in the directional sections.

Directional valves with a primary pressure compensator ensure a constant flow rate to the actuator with the lowest load pressure, even when the pump supply is less than the total

demand.

Directional valves with secondary pressure compensators ensure that all connected actuators receive some flow, even when the pump supply is less than the total demand. By combining valve sections with primary and secondary pressure compensators, we can create a priority circuit without any additional priority valve.

1.1 Advantages

- Energy-optimised design
- Cost-optimised
- Extremely low internal leakage
- Compact valve-block solution with low pressure losses

1.2 Application examples

- Tractors
- Agricultural machines
- Municipal equipment
- Forestry machines

1.3 General technical data

Description	Unit	Value
Max. inlet pressure	bar	250
Max. actuator pressure in A and B	bar	250
Max. back pressure	bar	40
Viscosity range	mm ² /s	7 ... 40000
Temperature range	C°	-40 ... +100
Minimum fluid cleanliness level		ISO 4406, code 20/18/15
Hydraulic fluid		Recommendation: high-quality fluids with a mineral-oil base, such as HLP oils to DIN 51524 Part 2; for other fluids, contact BUCHER

2 Directional valve sections with CAN actuator

2.1 Description

Valve sections that are controlled by a CAN actuator (stepper motor) do not require any additional pilot-oil circuit, and the switching times are therefore virtually independent of temperature.

With this type of control, the valve response is unaffected by pressure fluctuations in the hydraulic system, and no additional hydraulic energy is required to hold the valve securely in its operating position.

The CAN bus-compatible actuator facilitates spool-position control systems without vulnerable sensors. The CAN com-

munication provides for diagnosis and an easy and flexible control function.

The high drive stiffness makes the system resistant to the effects of external forces, and the high dynamic response ensures short switching times.

The valves achieve very high spool-position accuracy and repeatability, because the CAN actuator compensates for mechanical tolerances.

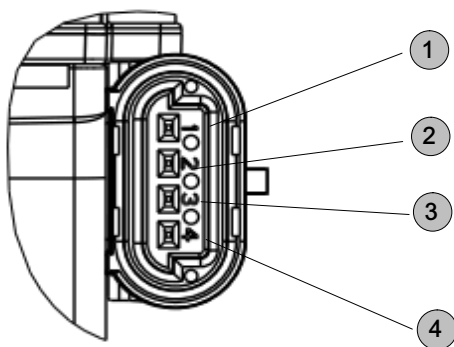
Configurable valve characteristics are stored in the individual CAN actuators.

- Orifice in the LS signal line for limiting the LS take-off flow
- Spool type (detent function n/a)
- Actuation via CAN actuator (stepper motor)
12 V / 24 V
- Actuator port threads to ISO 6149-1, M22x1.5

2.2 Technical data

General characteristics	Unit	Description, value
Duty cycle		100 %
Activation control protocol		Can Bus, SAE J1939
Plug connection		Delphi Metri Pack 150
Spool-positioning speed	mm/s	80
Electrical characteristics	Unit	Value
Nominal voltage	V DC	12 $V_{\min} = 9$ / $V_{\max} = 16$ 24 $V_{\min} = 16$ / $V_{\max} = 33$
Enclosure protection		IP6K9K

2.2.1 Plug connection



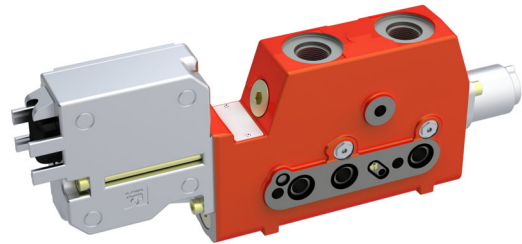
1	CAN +
2	CAN -
3	Ground (GND)
4	Supply voltage 12 / 24 V

2.3 With CAN actuator and primary pressure compensator

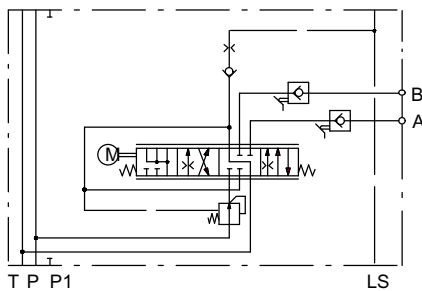
2.3.1 Description

Electromechanically operated directional valve, load-compensated

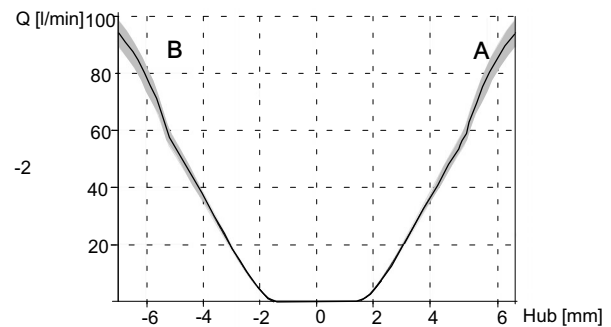
- nominal flow at ports A and B = 100 l/min with 10 bar pressure compensator
- leakage at the actuator ports < 1 ml/min at 100 bar and 35 cSt, piloted via hydromechanical seat valves
- seat valves with thermal PRVs optional



2.3.2 Symbol



2.3.3 Performance graph



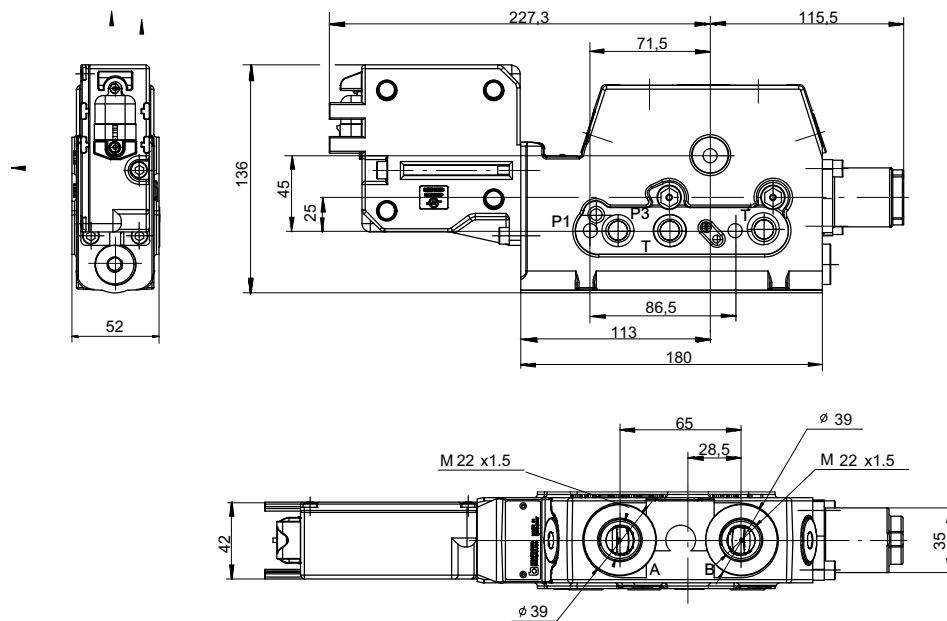
1 The grey shaded area indicates the tolerances that may arise

2.3.4 Breakdown of the model code

L C V - V U R K H Z Z - A 0 0 M S - 100033146

Series		ID number
Function / code	Valve section = V	Differing from standard BH standard = S
Compensation	Primary pressure compensator = U	Connection type: Port threads to ISO 6149-1 Actuator A + B = M22x1,5 = M
LS take-off	Take-off flow reduced = R	Software version Bucher = 00
Spool type / detent function	A/B closed mid-position 4/4 A/B spring return + float fixed pos. = K	Type of actuator Stepper motor 12 V = A Stepper motor 24 V = B
Nominal flow rate	100 l/min = H	Leakage at actuator ports Actuator ports A+B ≤ 1 ml/min (piloted via hydromechanical seat valves) = ZZ

2.3.5 Dimensions



2.3.6 Ordering information

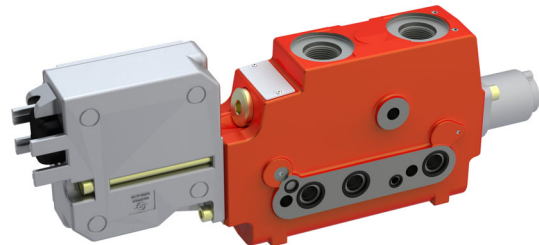
Type	Description	Part number
Directional valve section	LCV-VURKHZZ-A00MS-100033146 (12 Volt)	100033146
Directional valve section	LCV-VURKHZZ-B00MS-100036348 (24 Volt)	100036348

2.4 With CAN actuator and secondary pressure compensator

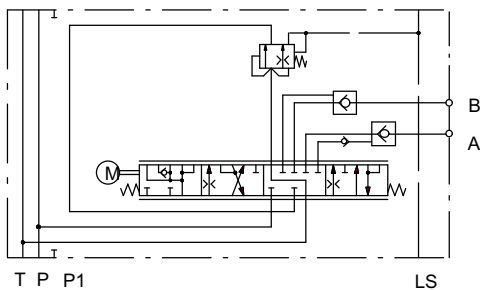
2.4.1 Description

Electromechanically operated directional valve, load-compensated

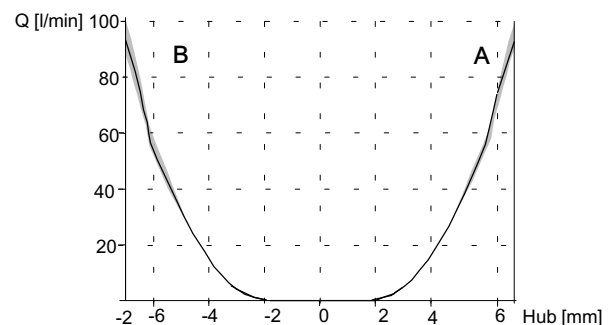
- valve section with 1 bar secondary press. compensator
- nominal flow at actuator ports A and B = 100 l/min with 10 bar pressure differential at the valve block
- leakage at the actuator ports < 6 ml/min at 100 bar and 35 cSt, piloted via hydromechanical seat valves



2.4.2 Symbol



2.4.3 Performance graph



1

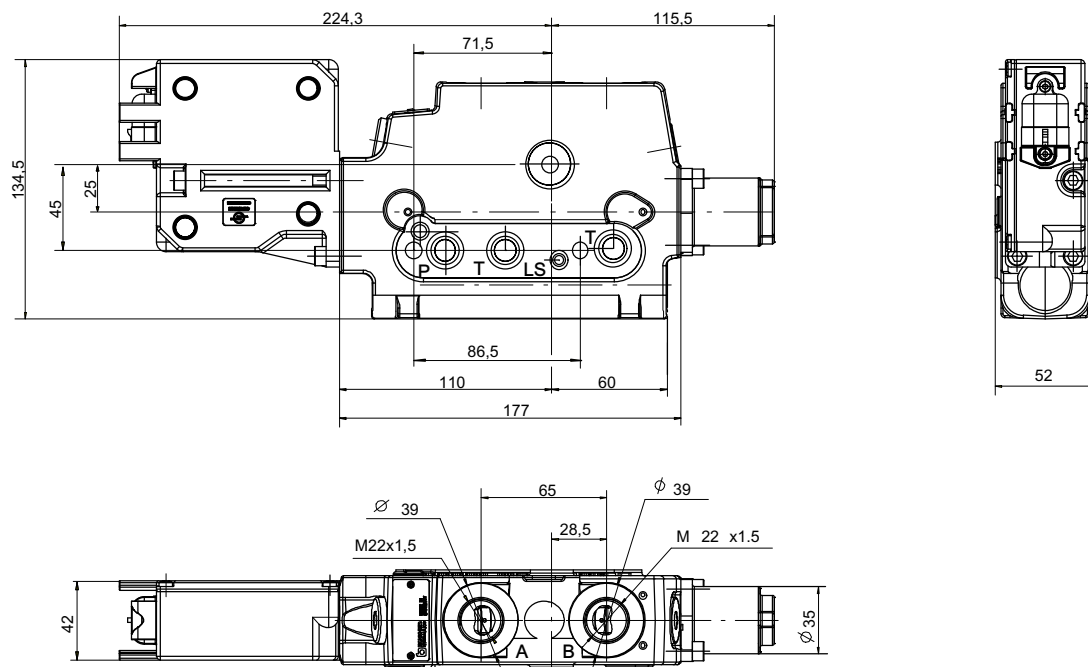
The grey shaded area indicates the tolerances that may arise

2.4.4 Breakdown of the model code

L C V - **V D R K H L L** - **A 0 0 M S** - 100034507

Series		ID number	
Function / code		Differing from standard BH standard	= S
Valve section	= V	Connection type:	
Compensation		Port threads to ISO 6149-1	
Secondary pressure compensator	= D	Actuator A + B = M22x1,5	= M
LS take-off		Software version	
Take-off flow reduced	= R	Bucher	= 00
Spool type (detent function n/a)		Type of actuator	
A/B closed mid-position		Stepper motor 12 V	= A
4/4 A/B spring return + float fixed pos.	= K	Stepper motor 24 V	= B
Nominal flow rate		Leakage at actuator ports	
100 l/min	= H	Actuator A+B ≤ 6 ml/min (with hydraulically piloted seat valves)	= LL

2.4.5 Dimensions



2.4.6 Ordering information

Type	Description	Part number
Directional valve section	LCV-VDRKHLL-A00MS-100034507 (12 Volt)	100034507
Directional valve section	LCV-VDRKHLL-B00MS-100036349 (24 Volt)	100036349

3 Mechanically operated directional valve sections

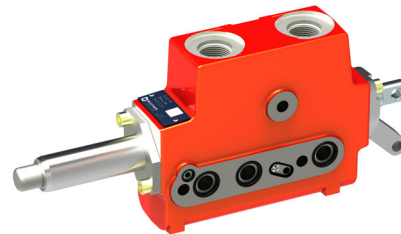
3.1 Description

- Non-compensated LS valve
- Operating positions:
Max. actuating force with detent = 160 N
Max. actuating force without detent = 30 N
- Nominal flow rate Q = 60 l/min with 10 bar pressure differential at the valve block, with individual operation
- Mounting surface prepared for coupling adapter, or with threaded port to ISO 6149-1, M22x1.5
- Operating lever is not included in the delivery

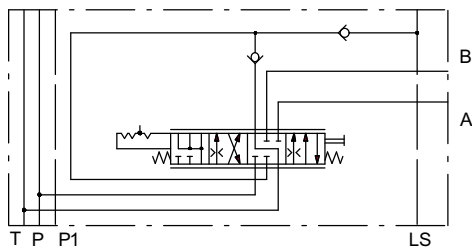
3.2 Without pressure compensator (spool positions 1 and 2 and float position detented)

3.2.1 Description

- nominal flow rate Q = 60 l/min with 10 bar pressure differential at the valve block
- Leakage at the actuator ports ≤ 20 ml/min at 100 bar and 35 cSt
- connection: Mounting surface prepared for coupling adapter, or with threaded port to ISO 6149-1, M22x1.5



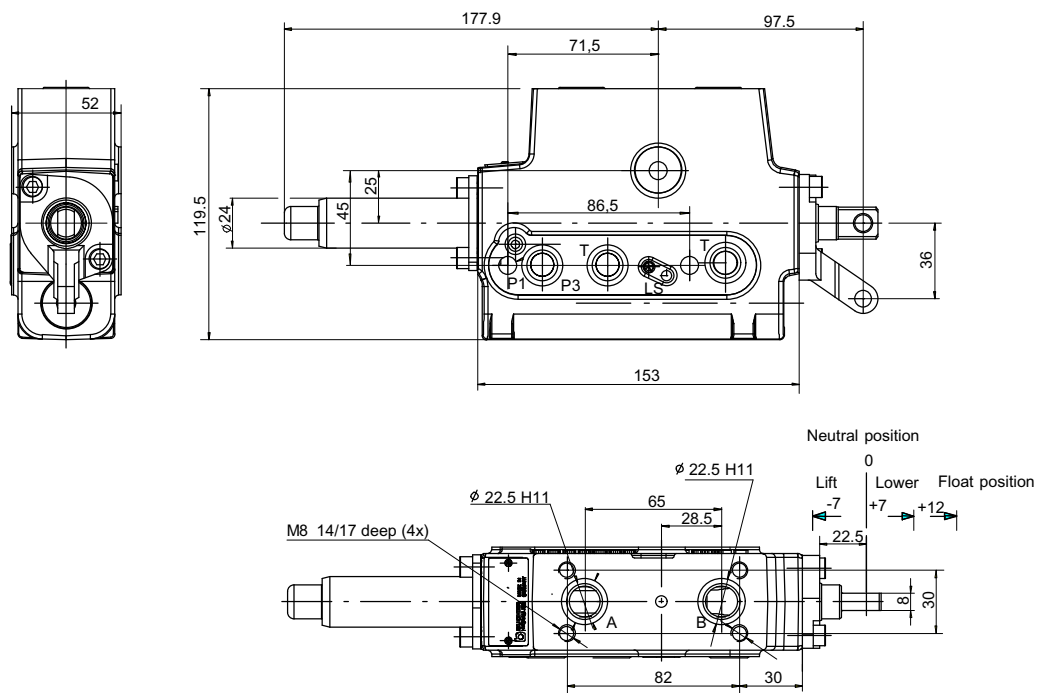
3.2.2 Symbol



3.2.3 Breakdown of the model code

L C V - V X S R M S S - V X X F S -		ID number
Series		
Function / code		Differing from standard BH standard = S
Valve section = V		Connection type
Compensation without pressure compensator = X		Flange face = F
LS take-off		Port threads to ISO 6149-1 for actuator ports A + B = M22 x 1,5 = M
Take-off flow (standard) = S		Software version without = XX
Spool type / detent function		Type of actuator
A/B closed mid-position = R		Linkage with lever bearing = V
Nominal flow rate		Leakage at actuator ports A + B ≤ 20 ml/min = SS
60 l/min = M		

3.2.4 Dimensions



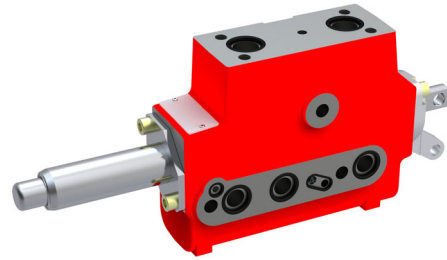
3.2.5 Ordering information

Type	Description	Part number
Directional valve section	LCV-VXSRMSS-VXXFS - 100032807 (connection type: flange face)	100032807
Directional valve section	LCV-VXSRMSS-VXXMS - 100036329 (connection type: port threads)	100036329

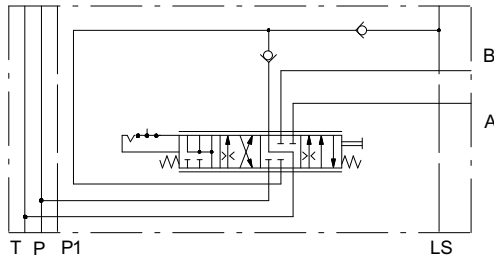
3.3 Without pressure compensator (float position detented)

3.3.1 Description

- nominal flow rate $Q = 60$ l/min with 10 bar pressure differential at the valve block
- Leakage at actuator ports A and B ≤ 20 ml/min at 100 bar and 35 cSt
- mounting surface prepared for coupling adapter



3.3.2 Symbol

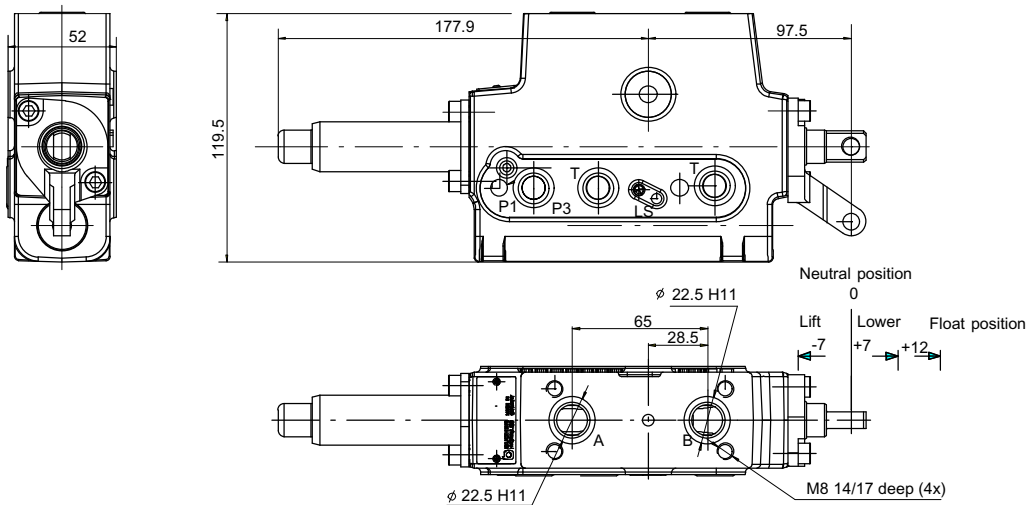


3.3.3 Breakdown of the model code

L C V - **V X S K M S S** - **V X X F S** - 100032927

Series		ID number
Function / code		Differing from standard
Valve section = V		BH standard = S
Compensation		Connection type
without pressure compensator = X		Flange face = F
LS take-off		Software version: without = XX
Take-off flow (standard) = S		Type of actuator
Spool type / detent function		Linkage with lever bearing = V
A/B closed mid-position		Leakage at actuator ports
4/4 A/B spring return + float fixed pos. = K		Actuator ports A + B ≤ 20 ml/min = SS
Nominal flow rate: 60 l/min = M		

3.3.4 Dimensions



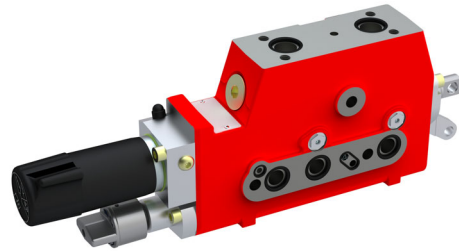
3.3.5 Ordering information

Type	Description	Part number
Directional valve section	LCV-VXSKMSS-VXXFS-100032927	100032927

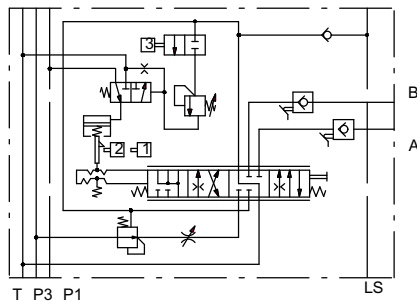
3.4 With primary compensator (load compensated, detented oper. position is selectable)

3.4.1 Description

- operating positions:
 Max. actuating force with detent = 200 N
 Max. actuating force without detent = 50 N
- nominal flow rate $Q = 100$ l/min with 10 bar pressure differential at the valve block
- Leakage at actuator ports A and B ≤ 1 ml/min at 100 bar and 35 cSt
- mounting surface prepared for coupling adapter



3.4.2 Symbol

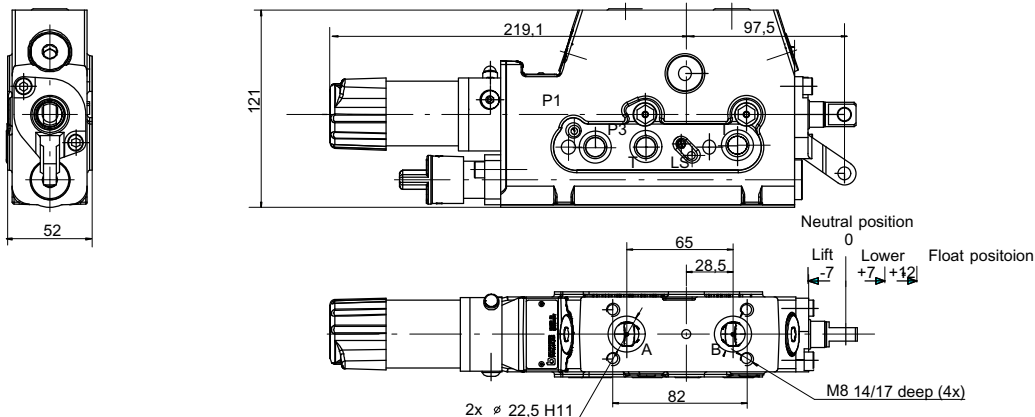


3.4.3 Breakdown of the model code

L C V - **V U S M H Z Z** - **L X X F S** - 100032923

Series		ID number
Function / code		Differing from standard BH standard = S
Valve section = V		Connection type Flange face = F
Compensation		Software version: without = XX
Primary pressure compensator = U		Type of actuator Linkage with lever bearing + rotary knob for flow setting = L
LS take-off: Take-off flow (standard) = S		Leakage at actuator ports Actuator ports A + B ≤ 1 ml/min = ZZ
Spool type / detent function		
A/B closed mid-position		
4/4 A/B optional detent, kick out, NSP = M		
Nominal flow rate: 100 l/min = H		

3.4.4 Dimensions



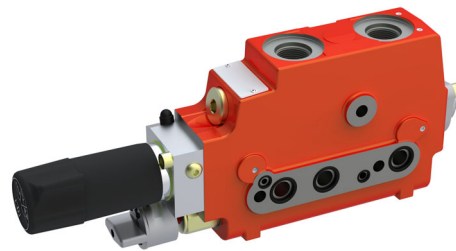
3.4.5 Ordering information

Type	Description	Part number
Directional valve section	LCV-VUSMHZZ-LXXFS-100032923	100032923

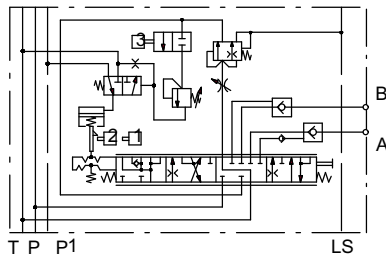
3.5 With secondary compensator, load compensated, detented operation position is selectable

3.5.1 Description

- nominal flow rate $Q = 100$ l/min with 10 bar pressure differential at the valve block
- leakage at the actuator ports ≤ 6 ml/min at 100 bar and 35 cSt, piloted via hydromechanical seat valves
- actuator port threads to ISO 6149-1, M22x1.5



3.5.2 Symbol

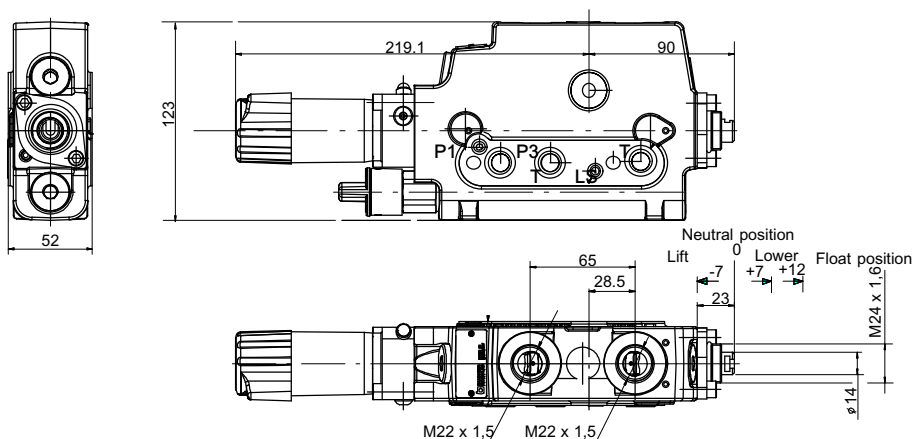


3.5.3 Breakdown of the model code

L C V - V D S M H L L - K X X M S - 100037213

Series		ID number
Function / code		Differing from standard BH standard = S
Valve section = V		Connection type port threads to ISO 6149-1 for actuator ports A + B = M22x1,5 = M
Compensation		Software version without = XX
Secondary pressure compensator = D		Type of actuator cable remote control + rotary knob for flow setting = K
LS take-off		Leakage at actuator ports: A + B ≤ 6 ml/min = LL
Take-off flow (standard) = S		
Spool type / detent function		
A/B closed mid-position		
4/4 A/B optional detent, kick out, NSP = M		
Nominal flow rate: 100 l/min = H		

3.5.4 Dimensions



3.5.5 Ordering information

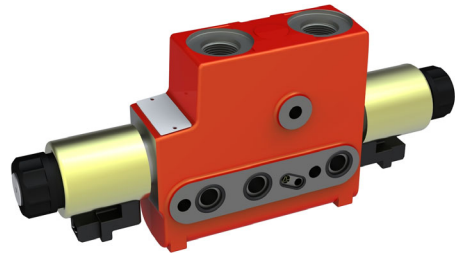
Type	Description	Part number
Directional valve section	LCV-VDSMHL-L-KXXMS-100037213	100037213

4 Solenoid operated directional valve sections

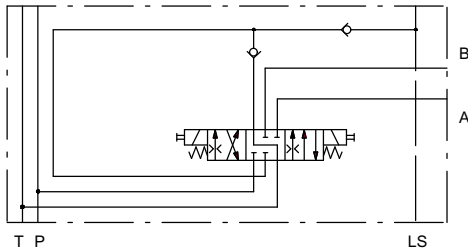
4.1 Electrically operated with on/off solenoid

4.1.1 Description

- leakage at the actuator ports ≤ 20 ml/min at 100 bar and 35 cSt
- Actuator port threads to ISO 6149-1, M22x1.5



4.1.2 Symbol

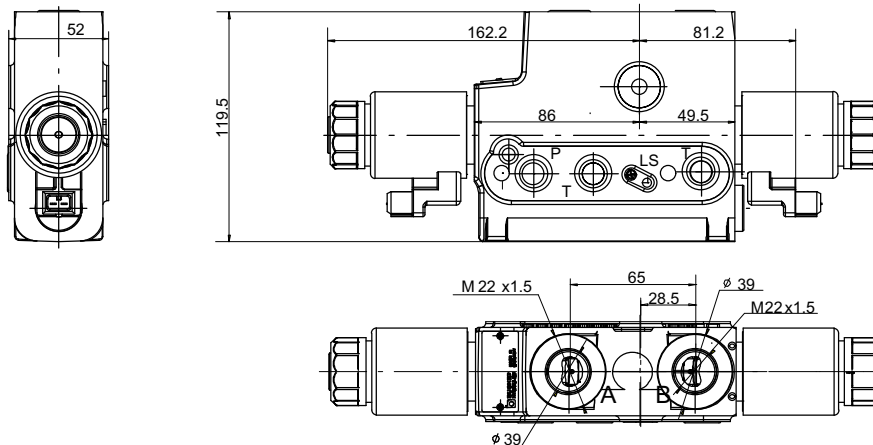


4.1.3 Breakdown of the model code

L C V - V X S A L S S - C X X M S - 100035318

Series		ID number
Function / code		Differing from standard BH standard = S
Valve section = V		Connection type
Compensation		Port thread to ISO 6149-1 for actuator ports
without pressure compensator = X		A + B = M22 x 1,5 = M
LS take-off		Software version: without = XX
Take-off flow (standard) = S		Type of actuator: Solenoid 12 V = C
Spool type / detent function		Leakage at actuator ports
A/B closed mid-position = A		A + B ≤ 20 ml/min = SS
4/3 A/B closed spring return = A		
Nominal flow rate: 20 - 40 l/min = L		

4.1.4 Dimensions



4.1.5 Ordering information

Type	Description	Part number
Directional valve section	LCV-VXSALSS-CXXMS-100035318	100035318

5 Hitch control valve

5.1 Description

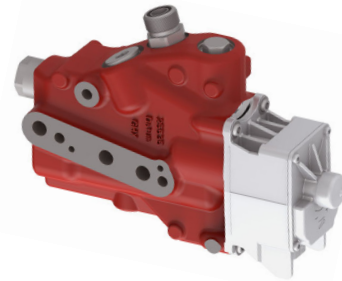
With its straightforward and rugged valve design, the LCV hitch control valve has the optimum layout for applications in tractors and harvesters.

Because it is controlled by a CAN actuator, the hitch control valve does not require any additional hydraulic supply.

The zero overlap of the two seat-valve poppets provides fast-acting and responsive operation.

The hardened valve seats are tolerant of contamination and achieve high levels of sealing with a very long service life. Low pressure drops offer fast, responsive lowering even with small loads.

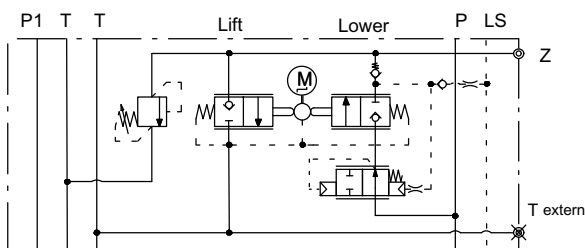
Using the manual override, the valve can be operated in lifting and lowering mode.



5.2 General technical data

Description	Unit	Value
Nominal flow rate, lifting	l/min	30, 60, 100
Nominal flow rate, lowering	l/min	160
Max. inlet pressure at P	bar	250
Max. actuator pressure at Z	bar	250
Max. actuator pressure at T	bar	20
Duty cycle		100 %
Activation control protocol		Can Bus SAE J1939
Plug connection		Delphi Metr. Pack 150
Spool-positioning speed	mm/s	80
Electrical characteristics	Unit	Value
Nominal voltage	V DC	12
CAN actuator, directional valve, neutral	mA	210
CAN actuator, directional valve, holding	mA	560
CAN actuator, directional valve, moving	mA	1700
CAN actuator, directional valve, max.	mA	3000 (peak at 80 mm/s)
Enclosure protection		IP6K9K

5.3 Symbol

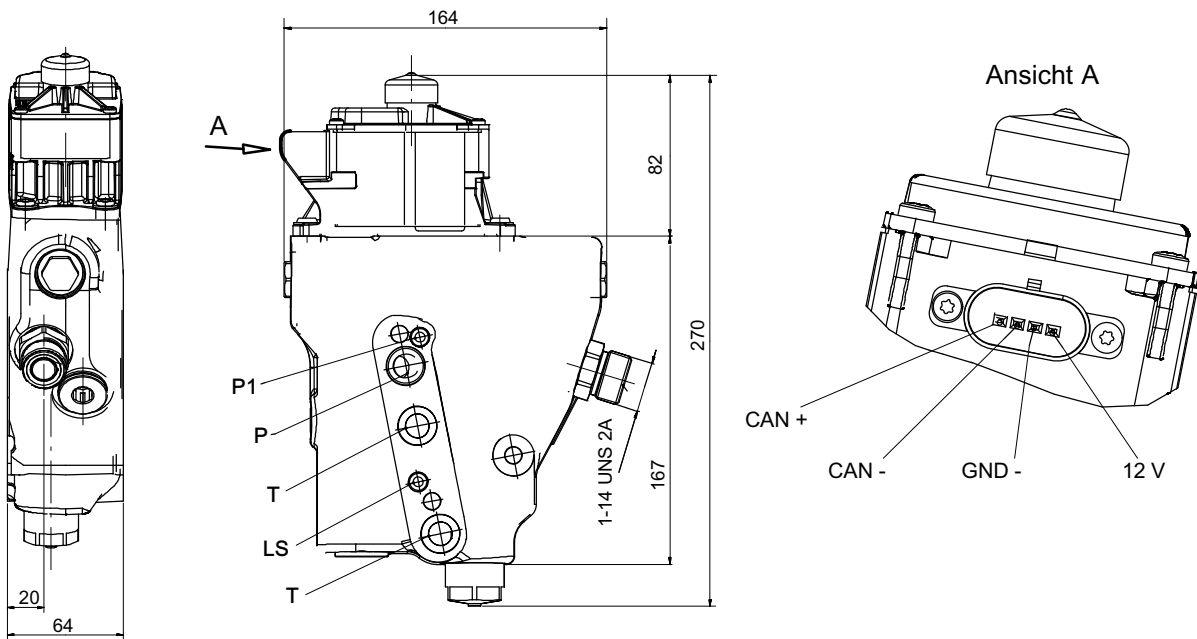


5.4 Breakdown of the model code

L C V - H U R T H Z X - A 0 0 U S - 400672444

Series		ID number	
Function / code		Differing from standard BH standard	= S
Hitch control valve	= H	Connection type	
Compensation		UNF	= U
Primary pressure compensator	= U	Software version	
LS take-off		Bucher	= 00
Take-off flow reduced	= R	Type of actuator	
Spool type / detent function		Stepper motor 12 V	= A
A/B closed mid-position			
3/2 spring return	= T		
Nominal flow rate [l/min]		Leakage at actuator ports	
30	= L	A+B ≤ 0,5 ml/min	= ZX
60	= M		
100	= H		

5.5 Dimensions



5.6 Ordering information

Type	Description	Part number
Hitch control valve	LCV-HURTLZX-A00US (30 l/min)	400673328
Hitch control valve	LCV-HURTMZX-A00US (60 l/min)	400672565
Hitch control valve	LCV-HURTHZX-A00US (100 l/min)	400672444

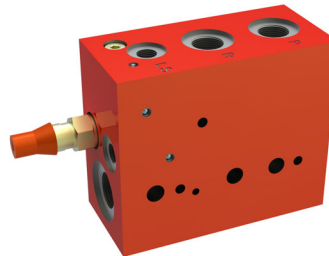
6 Auxiliary-function sections for LS pump systems

6.1 With LS_{max.} pressure relief and LS unloading control

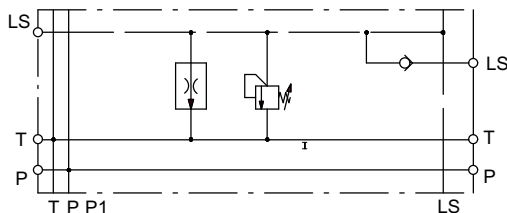
6.1.1 Description

Intermediate section for LS- pump systems with LS_{max.} pressure relief and LS unloading control

- without pressure compensator
- LS unloading control (0.7 l/min)
- port threads to DIN 3852 -1



6.1.2 Symbol

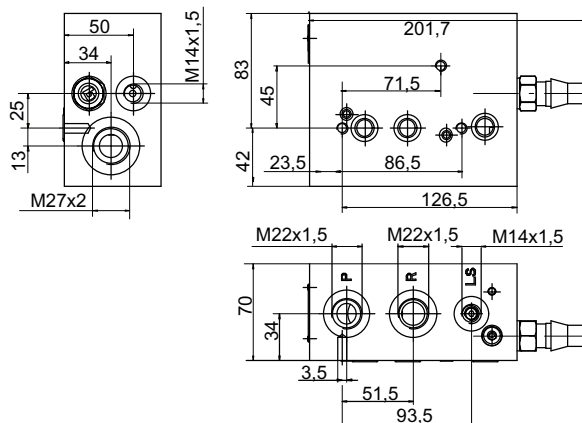


6.1.3 Breakdown of the model code

L C V - M X H X A X X - X P O M S - 100032500

Series		ID number	
Function / code		Differing from standard BH standard	= S
Intermediate section	= M	Port threads to DIN3852-1 for actuator ports A + B = M22 x 1,5	= M
Pressure-compensator function		Interface in the block Z-plate, O-ring at the bottom (standard)	= PO
no control function	= X	Type of actuator: without	= X
LS unloading control		Leakage at actuator ports	
0,7 l/min	= H	without	= XX
Pump pressure relief			
no control function	= X		
LS _{max.} pressure relief			
PRV for all valves in the block	= A		

6.1.4 Dimensions



6.1.5 Ordering information

Type	Description	Part number
Intermediate section	LCV-MXHXAXX-XPOMS-100032500	100032500

6.2 With LS_{max.} pressure relief and LS unloading control

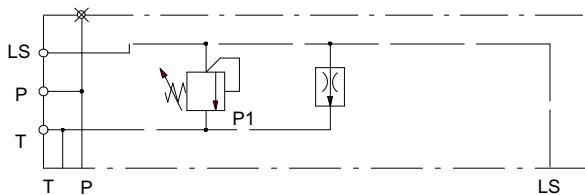
6.2.1 Description

End section for LS pump systems, with LS max. pressure relief and LS unloading control

- port threads to ISO 6149-1
- with LS unloading control (0.7 l/min)



6.2.2 Symbol

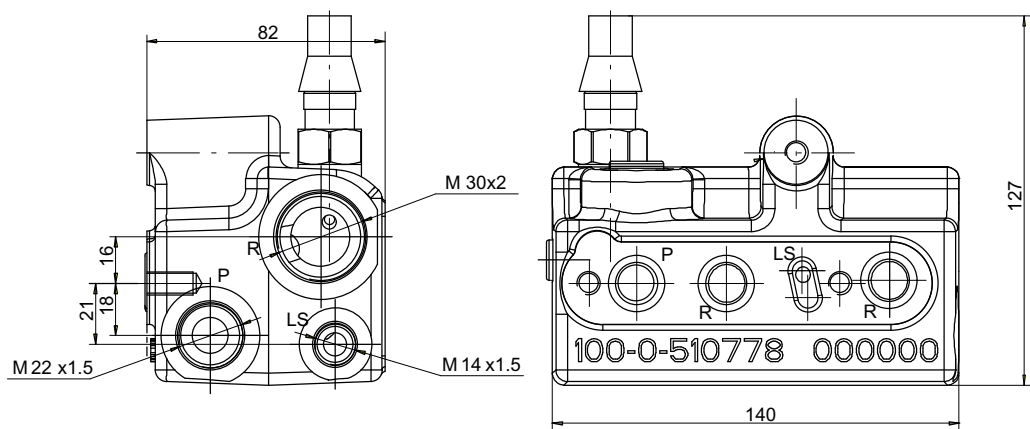


6.2.3 Breakdown of the model code

L **C** **V** - **C** **X** **H** **X** **A** **X** **X** - **X** **P** **X** **M** **S** - 100029451

Series		ID number
Function / code		Differing from standard BH standard = S
End section	= C	Port threads Metric = M
Pressure-compensator compensation no control function	= X	Interface in the block without O-ring (in the diagram below) = PX
LS unloading control 0,7 l/min	= H	Type of actuator without = X
Pump pressure relief no control function	= X	Pressure relief for actuator ports A and B without = XX
LS _{max.} pressure relief in 1 = PRV for all valves in the block	= A	

6.2.4 Dimensions



6.2.5 Ordering information

Type	Description	Part number
End section	LCV-CXHXAXX-XPXMS-100029451	100029451

6.3 With LS_{max.} pressure relief, LS unloading control and pressure compensator

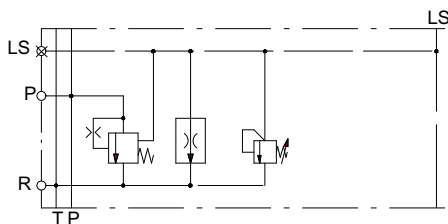
6.3.1 Description

Intermediate section for fixed displacement pumps with system pressure compensator, LS_{max.} pressure relief, LS unloading compensator

- compensator function
- with LS unloading control (0.7 l/min)
- port threads to ISO 6149-1



6.3.2 Symbol

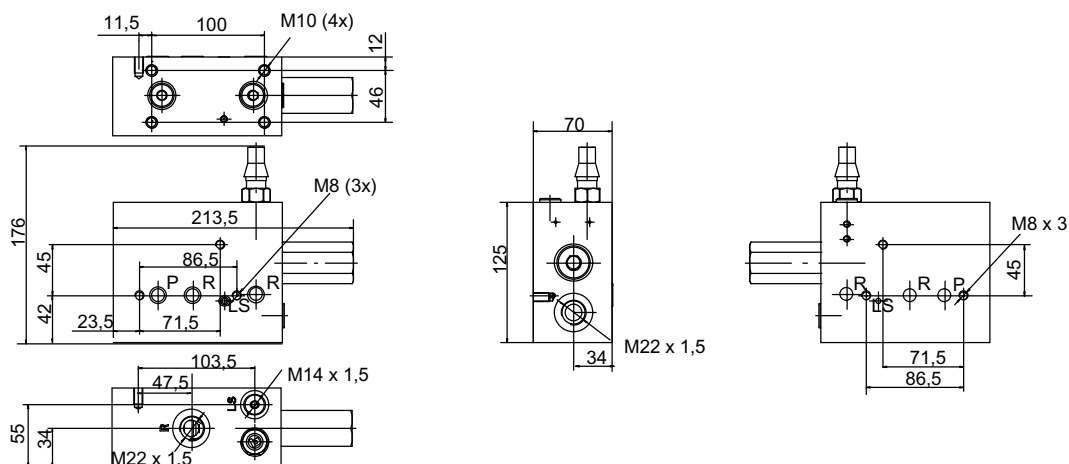


6.3.3 Breakdown of the model code

L C V - M P H X A X X - X P O M S - 100030165

Series		ID number
Function / code		Differing from standard BH standard = S
Intermediate section	= M	Port threads to DIN3852-1 M22 x 1,5 = M
System pressure compensator	= P	Interface in the block Z-plate, O-ring at the bottom (standard) = PO
LS unloading control 0,7 l/min	= H	Type of actuator: without = X
Pump pressure relief no control function	= X	Pressure relief for actuator ports A and B without = XX
LS _{max.} pressure relief in 1, 2 and 3	= A	

6.3.4 Dimensions



6.3.5 Ordering information

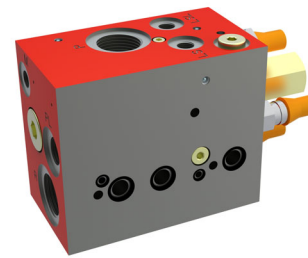
Type	Description	Part number
Intermediate section	LCV-MPHAXX-XPOMS-100030165	100030165

6.4 With LS_{max.} pressure relief, LS unloading control and pressure compensator with priority function

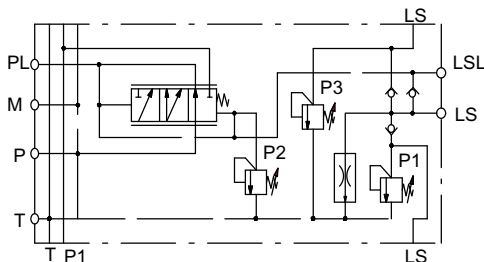
6.4.1 Description

Intermediate section for LS pump systems with LS_{max.} pressure relief, LS unloading control and pressure compensator

- compensator function
- with LS unloading control (0.7 l/min)
- port threads: BSP inch



6.4.2 Symbol

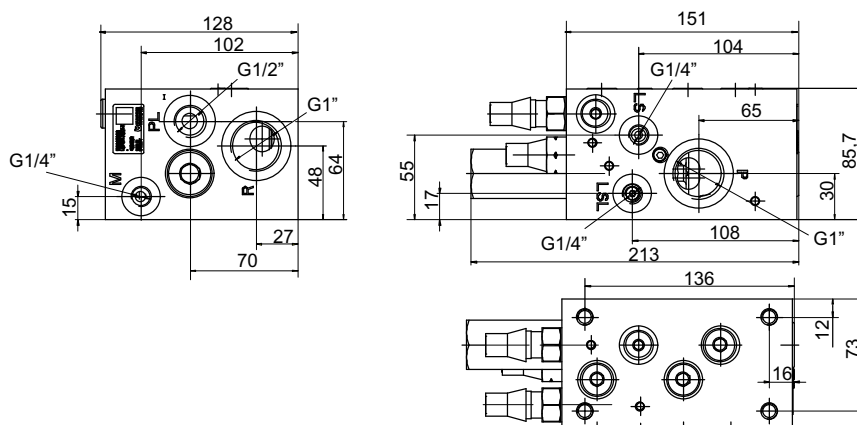


6.4.3 Breakdown of the model code

L C V - M E H X G X X - X P O G S - 100033998

Series		ID number
Function / code		Differing from standard BH standard = S
Intermediate section = M		Port threads BSP inch = G
Pressure-compensator function		Interface in the block Z-plate, O-ring at the bottom (standard) = PO
Priority externally = E		Type of actuator: without = X
LS unloading control 0,7 l/min = H		Pressure relief for actuator ports A and B without = XX
Pump pressure relief no control function = X		
LS _{max.} pressure relief in 1, 2 and 3 = G		

6.4.4 Dimensions



6.4.5 Ordering information

Type	Description	Part number
Intermediate section	LCV-MEHXGXX-XPOGS-100033998	100033998

7 End sections

7.1 End cover plate with no control function (without O-rings)

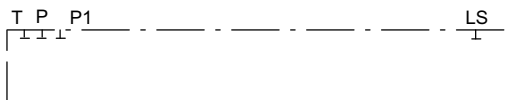
7.1.1 Description

End cover plate for LS pump systems

- no control function
- without O-rings



7.1.2 Symbol

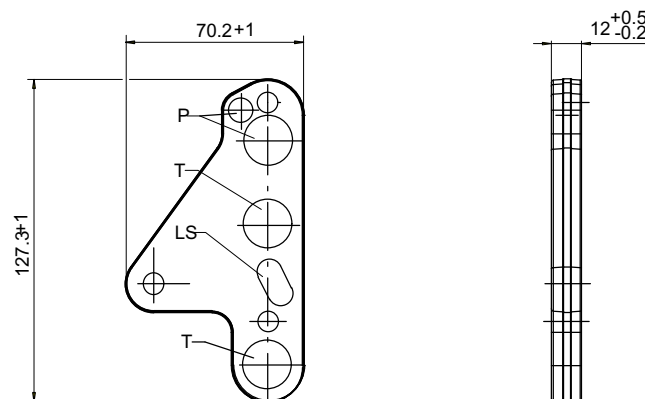


7.1.3 Breakdown of the model code

L C V - C X X X X X X X - X P X X S - 100030163

Series		ID number	
Function / code		Differing from standard BH standard	= S
End cover plate	= C	Connection type without	= M
Pressure-compensator compensation no control function	= X	Interface in the block without O-ring (in the diagram below)	= PX
LS unloading control without	= X	Type of actuator without	= X
Pump pressure relief no control function	= X	Pressure relief for actuator ports A and B without	= XX
LS _{max.} pressure relief without	= X		

7.1.4 Dimensions



7.1.5 Ordering information

Type	Description	Part number
End cover plate	LCV-CXXXXXXX-XPXXS-100030163	100030163

7.2 End cover plate with no control function (with O-rings)

7.2.1 Description

End cover plate for LS pump systems.

- no control function
- with O-rings



7.2.2 Symbol

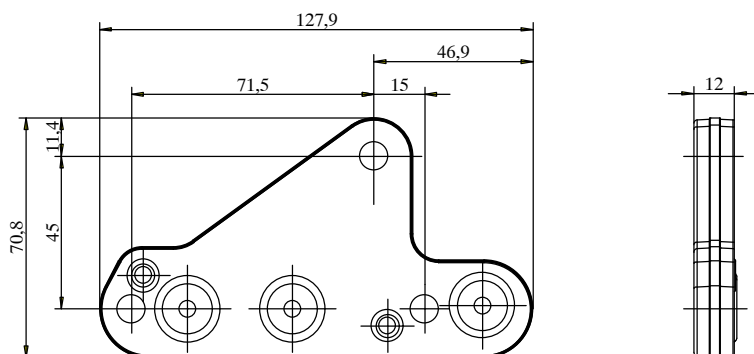


7.2.3 Breakdown of the model code

L C V - C X X X X X X X - X X O X S - 100030167

Series		ID number	
Function / code		Differing from standard BH standard	= S
End cover plate	= C	Connection type without	= M
Pressure-compensator compensation no control function	= X	Interface in the block with O-Ring (in the diagram below)	= XO
LS unloading control without	= X	Type of actuator without	= X
Pump pressure relief no control function	= X	Pressure relief for actuator ports A and B without	= XX
LS _{max.} pressure relief without	= X		

7.2.4 Dimensions



7.2.5 Ordering information

Type	Description	Part number
End cover plate	LCV-CXXXXXXXX-XXOXS-100030167	100030167

8 Notes

This catalogue is intended for users with specialist knowledge. The user must check the suitability of the equipment described herein in order to ensure that all of the conditions necessary for the safety and proper functioning of the system are fulfilled. If you have any doubts or questions, please contact Bucher Hydraulics.

9 Mounting instructions

Expert and product knowledge is required for the layout of this valve type. Use exclusively for the intended purpose within the indicated values. The valve manufacturer must be consulted for use of the appliance outside the specifications. All applications must be verified by sufficient tests to ensure safety in the application. The ultimate responsibility for safety during installation and use resides with the end appliance manufacturer.

CAUTION:

Maintenance work may only be performed by expert personnel with mechanical knowledge. In principle, only the sealing parts may be replaced or checked. When replacing seals, ensure that they are well oiled or greased before mounting.

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Classification: 430.300.330.