

# Check valve Spring loaded check

Q<sub>max</sub> = 25 l/min, p<sub>max</sub> = 350 bar ball type Type series: RKVE-G-04- -VD



#### - Screw-in cartridge valve

- No soft seal, thus not depending on temperature and pressure fluid
- Exceptionally high Qmax with extremely low Δp
- Virtually leak-proof in closed condition
- Compact, customary cavity type

# Description

The spherical poppet-type check valve of the RKVE-VD series is characterized by very high pressure load capacity and extremely low  $\Delta p$ . Compared with the RKVE, the permissible flow rate for the RKVE...-VD valve series has been increased by 50% for the same pressure differential. Therefore, it is possible to use a smaller valve in many cases, which in turn has a positive effect on costs and installation space. The valve has a cutting edge for metal-to-metal sealing. By eliminating the soft seal, the valve can be applied without regard to temperature and pressure fluid. The spring-loaded

# Symbol



spherical poppet-type check valve is very robust, extremely leak-proof and insensitive to contamination. Valve seat, poppet and body are hardened. The properties of the sealing faces have been enhanced by precision mechanical processing. The hydraulic volume flow is blocked in the screw-in direction (B to A) and is released in the opposite direction. The valve is available in nominal sizes 04, 06, 08, 10 and 16 and with soft seal also available in nominal sizes 25, 32 and 40.



# **Technical Data**

General Characteristics	Description, value, unit
Function group	Check valve
Function	Spring loaded check
Design	Screw-in cartridge valve
Characteristic	ball type
Construction size	nominal size 04
Thread size	G 1/8"
Mounting attitude	unrestricted
Weight	0.003 kg
Tightening torque steel	8 Nm

Hydraulic Characteristics	Description, value, unit
Maximum operating pressure	350 bar
Maximum flow rate	25 l/min
Nominal flow rate	12 l/min
Flow direction	see symbol
Hydraulic fluid	HL and HLP mineral oil according to DIN 51 524; other fluids on request!
Minimum fluid temperature	- 30 °C
Maximum fluid temperature	+ 120 °C
Viscosity range	10 500 mm²/s (cSt)
Minimum fluid cleanliness (cleanlineless class according to ISO 4406:1999)	class 20/18/15
Opening pressure	0.2 / 0.5 / 1.0 bar



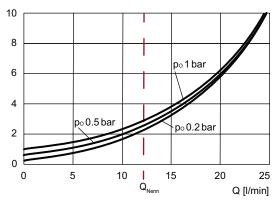
NOTE!

For other values please contact Bucher Hydraulics.

# Performance graphs

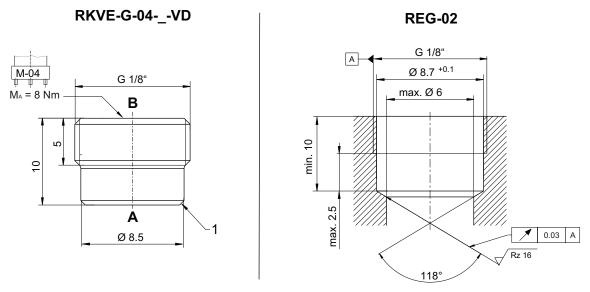
measured with oil viscosity 33.0 mm<sup>2</sup>/s (cSt)

 $\Delta p = f(Q)$  Pressure drop-flow rate characteristic  $\Delta p$  [bar]





# Dimensions and sectional view



**RKVE-G-04-\_\_-VD** = check valve / screw-in cartridge valve **REG-02** = dimension of the cavity for screw-in cartridge RKVE-G-04-\_\_-VD **1** = sealing edge for metal-to-metal sealing The dimensions specified apply to the mounted state.

# Installation information



#### NOTE!

When fitting the screw-in cartridge valve, use the specified tightening torque. The value can be found in the chapter technical data. Orificesornozzlesaretobeplacedafterthecheck valve. If this is not possible, a right-angled bore must be designated between the check valve and the nozzle. (see data sheet 170-P-059000). Suitable fitting tools are available at Bucher Hydraulics (see data sheet 170-P-051600).



## ATTENTION!

When fitting the valve, make sure that it is firmly seated on the sealing surface and that it is not deformed by the use of excessive force.

#### **Application Notes**



NOTE!

The maximum operating pressure must not be exceeded even when pressure peaks occur. In applications such as accumulator circuits, where sudden pressure can be applied to the valve in the free- flow direction, ensure that the specified flow ratings are not exceeded. Buyers bear the sole responsibility for ensuring that the valve is suitable for their applications and must be substantiated by trials or testing, if necessary.



## ATTENTION!

The valves are only suitable for pressure relief in the opening direction to a limited extent. (if necessary, please consult Bucher Hydraulics).



# Ordering code

		RKVE - G - 04 - 02 - VD	
RKVE	= check valve, screw-in type, spherical poppet,		
G	whitworth pipe thread G1/8"		
04	nominal size 04, Q <sub>Nominal</sub> 12 I/min		
02	= opening pressure 0,2 bar (Item no.: 170648300)		
05	= opening pressure 0,5 bar (Item no.: 170648301)		
1	= opening pressure 1,0 bar (Item no.: 170648302)		
VD	∆p optimized version for pressure up to 350 bar		

# Related data sheets

Reference	Description
170-P-051600	Mounting tool for series RKVE and RV
170-P-059000	Using nozzles or orifices before a check valve

#### info.de@bucherhydraulics.com

www.bucherhydraulics.com

© 2024 by Bucher Hydraulics Dachau GmbH, 85221 Dachau, Germany

All rights reserved.

Data is provided for the purpose of product description only, and must not be construed as warranted characteristics in the legal sense. The information does not relieve users from the duty of conducting their own evaluations and tests. Because the products are subject to continual improvement, we reserve the right to amend the product specifications contained in this catalogue.