

# Pressure valve Reducing function

 $Q_{max}$  = 40 l/min,  $p_{max}$  = 315 bar direct acting, poppet type, mechanically adjustable Type series: DRSD5-8A-...A



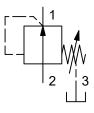
- Screw-in cartridge valve
- For cavity OA/C1025
- All external parts with zinc-nickel plating according to DIN EN ISO 19598
- Installation in threaded port body type GOA-12
- Very stable operation
- Sensitive adjustment
- With external spring space relief

# Description

These two-stage pressure valves, series DRSD5-8A-..., are size 8 / SAE 10, screw-in cartridge valves with a seated pilot stage and an 7/8-14 UNF-2A mounting thread. They are designed on the poppet/seat principle, and they are therefore virtually leak-free of flow. The spring chamber is externally drained via port 3. Back pressure applied to port 2 does not influence the valve relief setting. To obtain a reliable pressure setting over the entire pressure range, the overall pressure range is divided into different pressure levels. Each pressure range corresponds to a

particular spring that allows a certain maximum operating pressure to be set. The pressure is set by means of an adjusting spindle. All external parts of the screw-in valves are zinc-nickel plated and are thus suitable for use in the harshest operating environments. These valves are mainly used in certain mobile and industrial applications to reduce the system pressure. Thanks to the external oil drain, the actuator port can be pressurized without affecting the setting. For self-assembly, please refer to the section related data sheets.

### Symbol





# Technical data

General characteristics	Description, value, unit
Function group	Pressure valve
Function	Reducing function
Design	Screw-in cartridge valve
Controls	mechanically adjustable
Characteristic	direct acting, poppet type
MTTFd value	150 years
Construction size	NG 8 / SAE 10
Thread size	7/8-14 UNF-2A
Mounting attitude	unrestricted
Weight	0.27 kg
Cavity acc. factory standard	For cavity OA/C1025
Tightening torque steel	50 Nm
Tightening torque aluminium	50 Nm
Tightening torque tolerance	± 10 %
Minimum ambient temperature	-30 °C
Maximum ambient temperature	+ 80 °C
Surface protection	All external parts with zinc-nickel plating according to DIN EN ISO 19598
Sealing material	see ordering code
Seal kit order number	NBR: DS-547-N / FKM: DS-547-V

Hydraulic characteristics	Description, value, unit
Maximum operating pressure	315 bar
Restriction of the operating pressure	250 bar
Maximum flow rate	40 l/min
Flow direction	see symbol
Hydraulic fluid	HL and HLP mineral oil according to DIN 51 524; other fluids on request!
Minimum fluid temperature	- 30 °C
Maximum fluid temperature	+ 80 °C
Viscosity range	10 500 mm <sup>2</sup> /s (cSt)
Recommended viscosity range	15 250 mm <sup>2</sup> /s (cSt)
Minimum fluid cleanliness (cleanlineless class according to ISO 4406:1999)	class 20/18/15
	pressure range 2060 bar: 1 turn = ca. 16 bar
Pressure adjustment range	pressure range 30100 bar: 1 turn = ca. 24 bar pressure range 40160 bar: 1 turn = ca. 32 bar
	pressure range 50250 bar: 1 turn = ca. 39 bar



## ATTENTION!

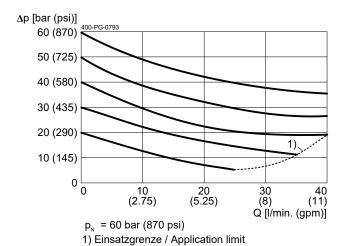
If there is pressure at the secondary connection, this is added to the set pressure value.



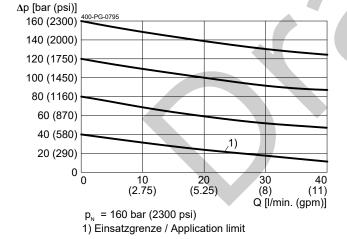
# Performance graphs

measured with oil viscosity 33.0 mm<sup>2</sup>/s (cSt)

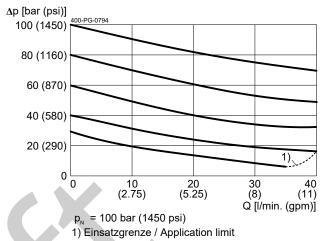
p = f (Q) Pressure-flow rate Pressure range 20...60 bar



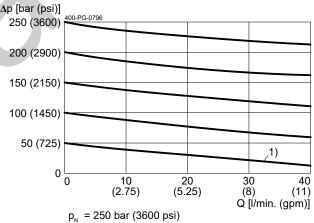
p = f (Q) Pressure-flow rate Pressure range 40...160 bar



p = f (Q) Pressure-flow rate Pressure range 30...100 bar



p = f (Q) Pressure-flow rate Pressure range 50...250 bar



1) Einsatzgrenze / Application limit

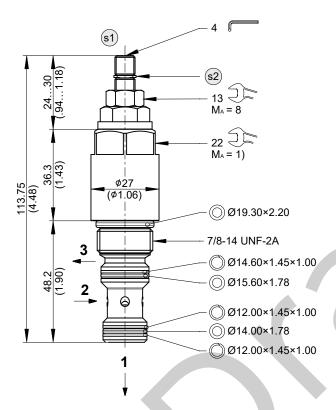


#### Dimensions and sectional view

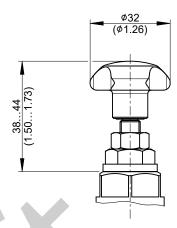
Beispiel für die Masseinheit: Exampel for the dimensional units:

0.79 = 0.79 mm millimeter (.031) = 0.031" inch

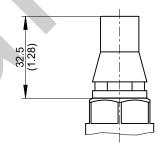
Version "S": Einstellschraube mit Innensechskant (Standard) Version "S": adjustment screw with internal hexagon (standard)



Version "H": Einstellschraube mit Handrad Version "H": adjustment screw with handknob



Einstellschraube mit Sicherungskappe adjustment screw with tamper-proof cap



#### Installation information



#### ATTENTION!

Only qualified personnel with mechanical skills may carry out any maintenance work. Generally, the only work that should ever be undertaken is to check, and possibly replace, the seals. When changing seals, oil or grease the new seals thoroughly before fitting them.



#### NOTE!

Set the required pressure with the adjusting screw (s1). After you have set the valve, lock the adjusting screw (s1) with the lock nut.



#### NOTE!

1) When fitting the screw-in cartridge valve, use the specified tightening torque. The value can be found in the chapter "Technical data".



#### NOTE!

Valve settings can be sealed by fitting the tamper-proof cap. To fit the cap, the snap ring (s2) has to be removed. Subsequent adjustment is only possible by destroying the tamper-proof cap.

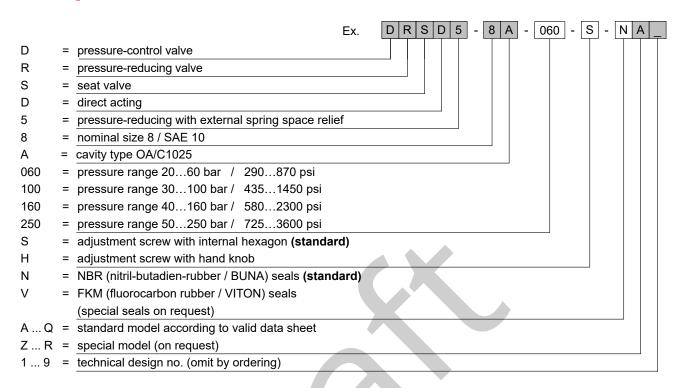


## NOTE!

The seals are not available individually. The seal kit order number can be found in the chapter "Technical data".



## Ordering code





#### **IMPORTANT!**

When required, the tamper-proof cap (the adjustment seal) must be ordered separately in plain language.

#### Related data sheets

Reference	Description
400-P-040011	Form tools
400-P-010101	MTTFd Values for Hydraulic Valves
400-P-040281	Cavity OA/C1025
400-P-738111	Threaded port body GOA-12

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